Manufacturer: O-I  
Model: Drain Back System  
ASTM Type: IB  
Description:

This is a one-piece plastic continuously-threaded closure (Figure 1).

![Figure 1](image1.png)

The closure is opened by squeezing a tab on the side of the closure and simultaneously turning it counterclockwise. The “L” shaped tab on the side of the closure (Figures 2 and 3A) locks into a bayonet on the bottle neck finish to keep the package closed (Figures 2 and 3B).

![Figure 2](image2.png)
The package involves screwing the closure into the interior of the neck finish past the bayonet on the bottle neck finish to close the package (Figure 3B). Inside the neck finish there is a slanted spout (Figure 3C) with the bottom of the spout opening into the bottle so the product can drain back into the bottle.

The manufacturer’s instructions on the closure are (Figure 4):

(arrow pointing counterclockwise)
TO OPEN
SQUEEZE
TAB WHILE
UNSCREWING
CLOSE
TIGHTLY

CLOSE
TIGHTLY