



FSP WORKSHEET

White - SMC copy Yellow - Store copy

Date: _____

Customer Name: _____

Compressor Model Number: _____ Serial Number: _____

Date of Manufacture: _____ Dial-O-Matic _____ Pre Dial-O-Matic _____

Has unit been altered in any way? _____ Explain: _____

FSP Labor: _____

PARTS USED					
Part Number	Quantity	Description	Charge	No Charge (FSP)	

Quality Farm +
Fleet
Middletown, Oh.
10-24-84
P.A.K.

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FIELD SAFETY PROGRAM DIAL-O-MATIC RELIEF VALVE FIELD INSTALLATION INSTRUCTIONS

SUBJECT: Relief Valve

FOR: Electric and gas models with Dial-O-Matic control

Relief valves shown are for Dial-O-Matic units. Illustrations are for physical identification of relief valves. **CAUTION** - Before attempting field repairs, make sure all air is drained from tank.

Field repair of Dial-O-Matic units.

1. Location valve (Figure 2) for electric & gas models.

2. Location valve (Figure 3) for electric & gas models.

3. Location valve (Figure 4) for electric & gas models.

4. Location valve (Figure 5) for electric & gas models.

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**FIELD SAFETY PROGRAM
PRE DIAL-O-MATIC
RELIEF VALVE
FIELD INSTALLATION INSTRUCTIONS**

SUBJECT: Relief Valve

FOR: Electric and gas models PRE Dial-O-Matic

Relief valves shown are for Pre Dial-O-Matic units. Illustrations are for physical identification of present and replacement relief valves. **CAUTION -** Before attempting field repairs make sure all air is drained from tank.

Field repair of Pre Dial-O-Matic units.

1. Loosen locknut B by turning counter clockwise.
2. Turn A counter clockwise until A is removed.
3. Remove internal parts.

A. Before installing replacement relief valve inspect O-ring placement. See Figure 21 for correct proper seating when valve is installed. Lubrication of the O-ring will be done prior to placement.

B. Visual inspection valve. If found small valve leakage at which time a replacement pressure adjustment will need the tank.

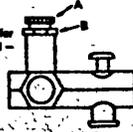


Figure No. 1
(Manifold with relief valve)

3

*Quality For
and Fleet
Middleton
OH*

*10-24-84
PAK.*



**FIELD SAFETY PROGRAM
GAS UNLOADER
FIELD INSTALLATION INSTRUCTIONS**

SUBJECT: Gas Unloader Adjustments

FOR: Gas Model 360-14 Air Compressor

Another step in completing the PIP field repair is to lower the gas unloader pop off to 100 PSI. To do this refer to figure no. 1 and follow these simple instructions.

1. Locknut "A" must be loosened by turning counter clockwise.
2. During setup turn "B" counter clockwise to lower pressure until 100 PSI pop off is obtained. Several turns may be necessary to obtain the proper pressure.
3. After proper pressure is obtained, locknut "A" must be retightened.

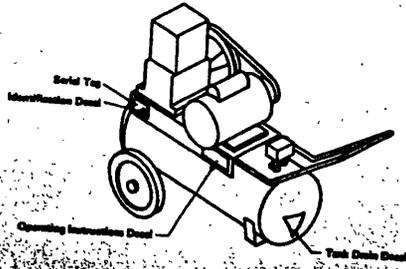


Figure No. 1

4

90

FIELD DECAL PLACEMENT
PRE DIAL-O-MATIC ELECTRIC

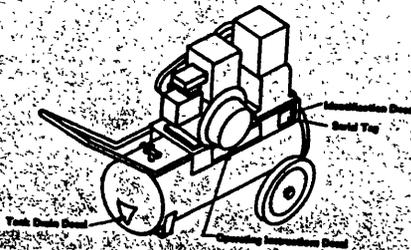


Form Number 152-0285-204

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Quality Team
and Fleet
Middleton
Ohio
10-24-84
D.A.K.

FIELD DECAL PLACEMENT
PRE DIAL-O-MATIC GAS



Form Number 152-0287-204

6

11

<p>FIELD SAFETY PROGRAM (FSP) Kit No. 185-0027 DIAL-O-MATIC ELECTRIC MODELS Single Cylinder 1/2, 3/4 and 1 H.P. Units Sanborn Manufacturing Company, Inc. 118 West Rock Street Springfield, MN 56087</p>	<p>KIT NO. 185-0027 ELECTRIC DIAL-O-MATIC Single Cylinder 1/2, 3/4, and 1 H.P. Models</p> <p>CONTENTS</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Description</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>034-0222</td> <td>Pressure Switch</td> <td>1</td> </tr> <tr> <td>130-0010</td> <td>Relief Valve</td> <td>1</td> </tr> <tr> <td>000-0200</td> <td>Tank Drain Detail</td> <td>1</td> </tr> <tr> <td>000-0203</td> <td>Operating Instructions Detail</td> <td>1</td> </tr> <tr> <td>000-0210</td> <td>Identification Detail</td> <td>1</td> </tr> <tr> <td></td> <td>Service Instructions</td> <td>1</td> </tr> </tbody> </table>	Part No.	Description	Qty.	034-0222	Pressure Switch	1	130-0010	Relief Valve	1	000-0200	Tank Drain Detail	1	000-0203	Operating Instructions Detail	1	000-0210	Identification Detail	1		Service Instructions	1
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Quality Farms
 Fleet
 Middletown, N.H.
 10-24-84
 J.H.K.



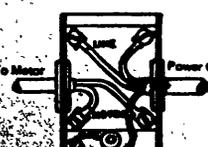
FIELD SAFETY PROGRAM PRESSURE SWITCH FIELD INSTALLATION INSTRUCTIONS

SUBJECT: Pressure Switch Wiring
FOR: Electric Model Air Compressors

Pressure Switches illustrated below show proper wiring procedure for Sanborn Manufacturing Air Compressors. These wiring illustrations must be followed for proper operation of the pressure switch and air compressor.



PUMMAS
 PNE Dial-O-Matic
 Twin Cylinder 1, 1-1/2, 2, & 3 H.P.



PERN
 PNE Dial-O-Matic
 Single Cylinder 1/2, 3/4 & 1 H.P.

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QZ



**MODEL NUMBER
CROSS REFERENCE
TO
FSP REPAIR KITS**

MODEL NUMBER	KIT NUMBER
21AS0-12 22AS0-12 23AS0-12 24A75-22 24AS0-14 44AS0-14 44A75-22	105-0028 Pro D-C-M Single
22001-12 22001-22 22001-23 22001-24 22001-25 22001-26	105-0021 Pro D-C-M Single
22001-12 22001-22 22001-23 22001-24 22001-25 22001-26	105-0020 Pro D-C-M Single

⑪
Quality Farm +
Fleet
Middletown, N.J.
10-24-84
J.A.K.



**FIELD SAFETY PROGRAM
SERIAL NUMBER SUMMARY**

MODEL	1972	1973	1974	1975	1976	1977	1978
34AS0-10	11072 122072	11073 122073	11074 122074	11075 22075 10000 15400	16401 23300	22301 31489	31500 37203
34AS0-14	11072 122072	11073 22073 10000 12800	13801 19800	19801			
44AS0-14	11072 122072	11073 122073	11074 122074	11075 41075 10000 11200	11201 13800	13801 18002	18003 17803
44AS0-18	11072 122072	11073 41083 10000 11800	11801 13800	13801			
44A75-18	11072 122072	11073 22073 18000 11800	13001 18800	18801 20000	20001 28100	28101 28800	28801 23803
44A75-22	11072 122072	11073 22073 18800 11800	13801 18800	18801 11800			
44AS0-10	11072 122072	11073 122073	11074 122074	11075 22075 10000 15400	16401 23300	22301 31489	31500 37203

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a4

SHIBURN
AIR COMPRESSORS

SHIBURN MANUFACTURING COMPANY, INC.

118 West Park Street Springfield, Illinois 62767 (618) 725-6211

Dear Dealer:

We are constantly making efforts to maintain and improve the quality of our products. In this regard, we recently conducted a Product Service Campaign (PSC) in several areas of Minnesota and Texas. This campaign involved contacting owners of air compressors manufactured by Shiburn and offering to give them a replacement air compressor to make use of the one they were presently using. We have also, as a result of this program, to obtain the return of a significant number of air compressors from the field. We believe that we have a good number of replacement compressors in terms of new or used equipment. We are currently in the process of making maintenance provisions for these units. We are also currently in the process of making provisions for the replacement of these units.

(15)

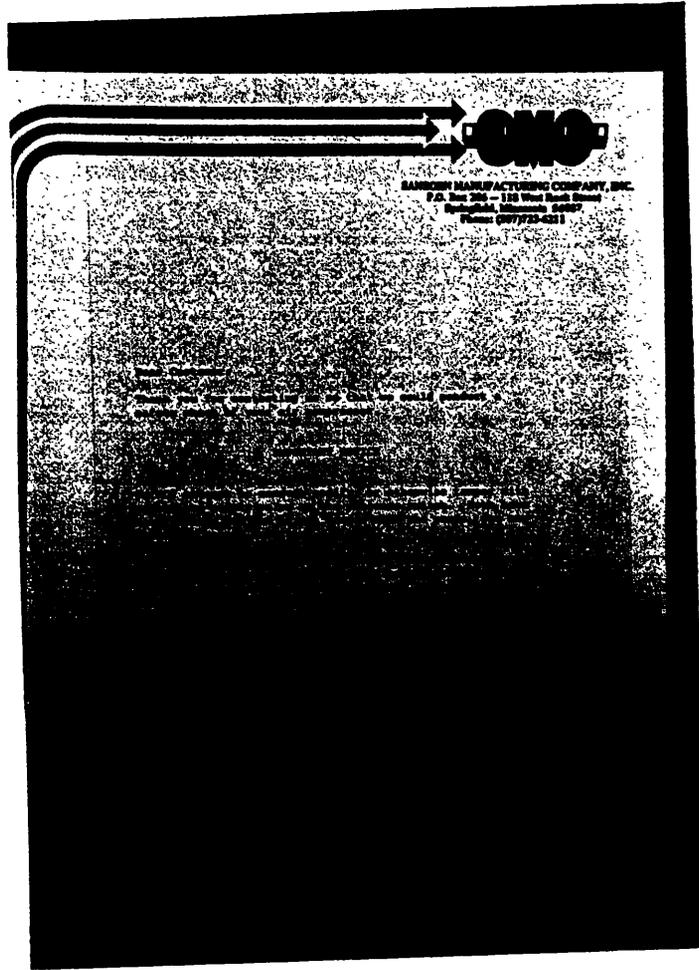
Quality Farm &
Fleet
Middletown, Ohio
10-24-84
J.A.K.

One of our staff will be contacting you in the near future to advise you further on this matter and to answer any questions you may have. We do regret apologizing for this inconvenience and your continued patience and support is genuinely appreciated.

(16)

[Signature]

9/6



*Quality Farm + Flea
Middletown, Mo*

*10-24-84
S.A.K.*

①

Kodak negatives



47

EBA - Have your R.P.'s check out farm & fleet stores in their area
ET

UNITED STATES GOVERNMENT
U.S. CONSUMER PRODUCT SAFETY COMMISSION

Memorandum

TO : Deputy Regional Director

FROM : Compliance Branch

SUBJECT: Inspection Request(s)

My Farm & Fleet at Waukegan and at ~~Sturtevant, WI~~
Mfg: Sanborn Manufacturing Co.
Springfield, MN.

DATE 10/16/84

841016CHI0051

We are submitting a Summary & Recommendation for opening a file to CACA dealing with the above firm's air compressors. During our 9/21/84 inspection at Sanborn we determined they have implemented a "Field Safety Program" which is along the lines of what we would call a recall with respect to their air compressors made between 1/1/72 and 8/31/78. While all units manufactured during this period are effected, Sanborn has only involved its Midwestern dealers with its "Field Safety Program". About May of 1983 Sanborn sent people out to its larger dealers and gave them instructions on how to repair air compressors. Additionally they tell us they furnished these dealers with a printed counter poster requesting the customer return their unit to the dealer for repair. The dealers were also furnished with the format for a newspaper ad making this request to their customers. The firm refused to provide further specific information during our inspection about their "Field Safety Program" on the grounds these compressors are not consumer products. We, of course, do not agree with their point of view.

In order to know more about the firm's above program please visit dealers's such as Janes Supply, Janesville, WI. and a couple of other ones in the Milwaukee area such as Fleet Farm or Farm and Fleet.

 If we find they do sell Sanborn's air compressors determine what type of customer purchases them. Also find out how long they have been selling them and whether or not they have received any complaints concerning them. If so, did they refer the complaint to Sanborn? We should also learn as much as we can about Sanborn's "Field Safety Program", during our visits and get copies of any written documents they have concerning this program.

*Quality Farm & Fleet
Middletown, Ohio.*

Donald L. Dovel
Donald L. Dovel
Senior Compliance Officer
Midwestern Regional Office



Memorandum

file

TO : James A. Miersch, Supv., MWRO *JAM*

DATE: 10-29-84

FROM : Jerome R. Boog, Investigator, Twin Cities RP

SUBJECT: Limited Inspection Request
Retail Marketing for Air Compressor Line

Sanborn Manufacturing Co., Springfield, MN.

The above manufacturer of air compressors is conducting a "Field Safety Program" where they are replacing pressure relief valves and pressure limiting switches on air compressors manufactured between 1-1-72 and 8-31-78. The firm claims their air compressor line involved in this replacement program is intended for light industrial and farm use and wouldn't be considered a consumer product under the CPSA.

I was asked to visit some local distributors of air compressors mfr'd by Sanborn Mfr'g Co., Springfield, Mn. and obtain some information as to the intended market for this product line.

On 10-29-84 I visited Reeds Sales and Service, 1206 Payne Ave., St. Paul, Mn. There I spoke with Mr. Dan Reed, Owner. He said they don't handle the "Sanborn" air compressor line anymore. He said sveral years ago they did sell a few units. He said there is no way of telling whom could have purchased the few units sold.

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U.S. CONSUMER PRODUCT SAFETY COMMISSION
NOTICE OF INSPECTION

1. DATE	3. FROM (Area Office and Address)
2. TIME _____ A.M. _____ P.M.	

4. TO	A. NAME AND TITLE OF INDIVIDUAL
	B. FIRM NAME
	C. NUMBER AND STREET ADDRESS
	D. CITY, STATE AND ZIP CODE

Notice of Inspection is hereby given pursuant to:

- Flammable Fabrics Act (15 U.S.C. 1191 *et seq.*);
- Federal Trade Commission Act (15 U.S.C. 41 *et seq.*);
- Sections 16, 19 and 27 of the Consumer product Safety Act (15 U.S.C. 2065, 2068 and 2076)
- Section 704(a) of the Federal Food, Drug, and Cosmetic Act (21 U.S.C. 374(a)) [Authority for inspections in connection with the Poison Prevention Packaging Act of 1970 (15 U.S.C. 1471 *et seq.*)] and/or
- Section 11(b) of the Federal Hazardous Substances Act as Amended (15 U.S.C. 1270(b)).

Refer to the back of this form for a discussion of inspectional authority and for pertinent statutory language.

5. PURPOSES OF INSPECTION AND NATURE OF INFORMATION TO BE OBTAINED AND/OR COPIED.

The purpose of this inspection is to obtain information; to review and obtain copies of items including but not limited to records, reports, books, documents; and labeling; and to obtain samples, in order to enforce or determine compliance with the Acts administered by the Consumer Product Safety Commission.

7. SIGNATURE (Authorized CPSC Official)

100

file

Memorandum

TO : James A. Miersch, Supv., MWRO-*JAM*

FROM : *JRB* Jerome R. Boog, Investigator, Twin Cities RP

SUBJECT: Check on Rental Market for Air Compressors
Sanborn Manufacturing Co., Springfield, MN.

DATE: 10-25-84

The above manufacturer of air compressors is conducting a "Field Safety Program" where they are replacing pressure relief valves and pressure limiting switches on air compressors manufactured between 1-1-72 and 8-31-78. The firm claims their air compressor line involved in this replacement program is intended for light industrial and farm use and wouldn't be considered a consumer product under the CPSA.

I was asked to contact some firms that rent air compressors and see if they rent Sanborns line. If they do, I was asked to see what type of customer it is in respect to consumer vs. industrial/farm. I contacted the below rental firms. None of them handle the "Sanborn" air compressor line:

AA Rental Service
1436 Carrol Ave.
St. Paul, Mn.

Rent All Minnesota
1396 Rice
St. Paul, Mn.

Rent All Minnesota
1531 Coon Rapids Blvd.
Anoka, Mn.

Rental Equipment Co.
1690 Hudson Rd.
St. Paul, Mn.

Carlson Equipment Co.
1380 W. Cnty Rd C.
Roseville, Mn.

Rapid Rental
3193 Hadley Ave. North
Oakdale, Mn.

U-Haul
1720 W. Hiwy#13
Burnsville, Mn.

A to Z
HiWy#13
Burnsville, Mn.

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File

INSPECTION-INVESTIGATION COVERSHEET					
1. AREA OFFICE Twin Cities RP		2. OPERATION Insp. <u>XX</u> Inv. _____		3. DATE 10-26-84	4. REPORT NO.
5. ESTABLISHMENT NAME Coast to Coast Stores				6. FIRM IDENTIFICATION NO.	
7. ESTABLISHMENT ADDRESS 8118 Hadley Ave. Cottage Grove, MN 55016			8. RELATED FIRMS		
9. PRODUCTS INSPECTED Air Compressors			10. OTHER REGULATED PRODUCTS Other Hardware items		
11. ESTAB. TYPE Retailer		12. ANN. SALES	a. PRODUCTS INSPECTED \$ <u>UNK</u> Units _____	b. OTHER REG. PRODS. \$ <u>UNK</u> Units _____	c. TOTAL (Inc. non-reg.) \$ <u>UNK</u>
13. I.S. BUSINESS Rec. <u>UNK</u> % Sold <u>0</u> %		14. SAMPLES COLLECTED None		15. PROJECT 95628	16. HOURS 4 1-Travel
17. REASON FOR INSPECT./INVEST.-DOC. REF. Request for Inspection from MWRO (Miersch). F/U to EI on 9-21-84. Possible Timeliness Violation.					
18. EMPLOYEE'S NAME Jerome R. Boog			19. TITLE Investigator		20. SIGNATURE <i>Jerome R. Boog</i>
21. ENDORSEMENT This firm was inspected as follow-up to the inspection of <u>Sanborn Manufacturing CO.</u> to establish retail sales to consumers of their air compressors. The inspection revealed that this firm only sells air compressors to consumers for use in their homes for such things as inflating tires and operating air tools. No sales have been made to farmers or light industry. The firm is not participating in the Sanborn field safety program.					
22. ENDORSER'S NAME James A. Miersch		23. TITLE SPSI		24. SIGNATURE <i>James A. Miersch</i>	
25. ENDORSEMENT DATE		26. DISTRIBUTION			

F/U: As needed.

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Memorandum

TO : James A. Miersch, Supv., MWRO

DATE: 10-26-84

FROM : ^{TRB} Jerome R. Boog, Investigator, Twin Cities RPSUBJECT: Limited Inspection Request
Check of Retail Market for "Sanborn" Air Compressors
Sanborn Manufacturing Co., Springfield, MN.

The above manufacturer of air compressors is conducting a "Field Safety Program" where they are replacing pressure relief valves and pressure limiting switches on air compressors manufactured between 1-1-72 and 8-31-78. The firm claims their air compressor line involved in this replacement program is intended for light industrial and farm use and wouldn't be considered a "consumer" product under the CPSA.

I was asked to visit some local distributors of air compressors manufactured by Sanborn Manufacturing Co. and obtain some information as to the intended market for this product line.

On 10-26-84 I visited the Coast to Coast Store located at 8118 Hadley Ave., Cottage Grove, MN 55016. There I spoke with Mr. Ernest Salmela, Part Owner and Treasurer. He said they have been distributing "Sanborn" air compressors for about 22 years. They only sell the 1/2 HP and 3/4 HP models. Their typical customer for this type of compressor is a homeowner that wants a compressor in their garage for blowing up tires, blowing off dirt and using power tools. These individuals could also be involved in some part-time hobby or trade out of the garage which would require a compressor. He said they haven't sold any of the compressors for industrial or farm use. In the last 2 years about 6 units have been sold.

After our discussions, I prepared a brief statement covering whom they distribute the product. This was signed by Mr. Salmela and is attached to this report.

ATTACHMENTS: Notice of Inspection
1 Paged affidavit signed by Mr. Salmela, Dtd 10-26-

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AFFIDAVIT

SAMPLE NO.

STATE OF

Minnesota

COUNTY OF

Washington

Before me, Jerome R. Boag, a duly authorized employee of the Consumer Product Safety Commission, appropriately designated by the Chairman of said Commission pursuant to provisions of the Consumer Product Safety Act (sec. 27 (b)(2), 86 Stat. 1228; 15 U.S.C. 2076 (b)(2)), to administer or take oaths, affirmations, and affidavits, personally appeared Ernest Salmela in the county and State aforesaid, who, being first duly

sworn, deposes and says:

I am the Treasurer of the Coast to Coast Store located at 8118 Hedley Ave, Cottage Grove, MN 55016. I have been involved in the distribution of products at my store for 22 1/2 yrs.

On 10-26-84, Jerome R. Boag an investigator with CPSC visited my store and asked questions about the distribution of "Sears" air compressors at our store. I told him we have been distributing them for 22 1/2 yrs. we primarily sell the 1/2 H.P. unit. It is primarily sold to consumers for use around the home or garage. Other customers would be consumers who have a paid time trade out of their garage and need a compressor. I can't think of any sold for industrial or farm use.

AFFIANT'S SIGNATURE & TITLE

Ernest Salmela (Treasurer) Ernest Salmela

FIRM (Name and address, include ZIP Code)

Coast to Coast Store
8118 Hedley Ave.
Cottage Grove, MN 55016

Subscribed and sworn to before me at

Cottage Grove, MN

(City and State)

this 26 day of October, 1984

Jerome R. Boag
(Employee's Signature)

EMPLOYEE OF THE CONSUMER PRODUCT SAFETY COMMISSION ACTING IN ACCORDANCE WITH AUTHORITY GRANTED IN THE ABOVE STATED DECLARATION.

104

EIP 10/30/84 PCF

Farm & Fleet
2000 S. Eastwood
Woodstock, Illinois

SUMMARY OF FINDINGS

This inspection was conducted in order to gain further information on a recall of air compressors being conducted by Sanborn Manufacturing Company of Springfield, Minnesota.

On October 24, 1984, credentials were shown and a notice of inspection was issued to Mr. Darrin Wilson, Assistant Manager of the Woodstock Farm and Fleet Store. The store manager was not in that day so Mr. Wilson was the most responsible person on the premises. After being informed of the reasons for my visit, Mr. Wilson provided information on the compressors and provided a copy of the stores current catalog.

Mr. Wilson explained that Farm and Fleet Company-based in Janesville, Wisconsin-operates over two dozen retail stores in three states. The stores carry an assortment of items ranging from clothing to farm implements. Mr. Wilson reports that Farm and Fleet does not restrict sales to certain types of buyers. Rather, anyone who has an adequate amount of money may buy any item in the store.

According to Mr. Wilson, Farm and Fleet has been selling the Sanborn compressors and Farm and Fleet compressors private labeled by Sanborn for many years. On display in the store were model numbers 104A200, 400R30, 55242D, 1040U5, 34A50, and 44A75-10. These units are currently priced at \$388.00, \$519.00, \$1295.00, \$479.00, \$164.00, and \$188.00 respectively. Mr. Wilson reports that, at \$388.00, the model 104A200 is the most popular. He continued by saying that this particular model has the capacity to inflate tires, run pneumatic tools, and provide power to a spray paint gun. Mr. Wilson reports that this model would serve the home hobbyist very well. For such home applications, the model 104A200 is recommended to the consumer by Farm and Fleet personnel in this store.

Commenting on the two least expensive models, the 34A50-10 and the 44A75-10, Mr. Wilson reports that these two models are suitable only for inflating tires and, possibly, light short term spray painting. This investigator observed that these two models came equipped with a hose having a Schraeder-type connector at its free end. Thus, it appears that the unit is intended as a tire inflator. Mr. Wilson reports that these two units would, due to limited capacity, be limited to light home use.

Mr. Wilson reports that he is aware of neither reports of tank failure nor returns under Sanborn's current program. Mr. Wilson continued by saying that his store had gotten repair kits and other materials associated with the program. In addition to display signs, this investigator noted a pad of 5" by 7" cards at the entrance to the store. The content of the card is contained in the attached Exhibit #2. Judging by the amount of the pad's rubber cement binding material remaining, it appears that about 1/3 of the pad's cards had been removed. Whether or not actual owners of the subject compressors took cards or whether curious shoppers picked up the cards is not known. However, it appears that at least twenty individuals

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INSPECTION-~~INVESTIGATION~~ COVERSHEET

File

1. AREA OFFICE MWRO		2. OPERATION Insp. <u>XX</u> Inv. _____		3. DATE October 24, 1984		4. REPORT NO.		
5. ESTABLISHMENT NAME Farm & Fleet Store					6. FIRM IDENTIFICATION NO.			
7. ESTABLISHMENT ADDRESS 2000 South Eastwood Woodstock, Illinois				8. RELATED FIRMS Parent Firm: Blain's Rt. 11 Janesville, WI				
9. PRODUCTS INSPECTED Air Compressors MFGR: Sanborn, Inc. Springfield, MN				10. OTHER REGULATED PRODUCTS Numerous				
11. ESTAB. TYPE Retail		12. ANN. SALES	a. PRODUCTS INSPECTED \$ <u>UNK</u> Units <u>UNK</u>		b. OTHER REG. PRODS. \$ <u>UNK</u> Units <u>UNK</u>		c. TOTAL (Inc. non-reg.) \$ <u>UNK</u>	
13. I.S. BUSINESS Yes Rec. _____ % Sold _____ %		14. SAMPLES COLLECTED None			15. PROJECT 95626		16. HOURS 6.0 4.0T	
17. REASON FOR INSPECT./INVEST.-DOC. REF. As per request of MWRO Compliance Division								
18. EMPLOYEE'S NAME Peter C. Flanagan				19. TITLE PSI		20. SIGNATURE <i>Peter Flanagan</i>		
21. ENDORSEMENT This firm was inspected as follow-up to the inspection of Sanborn Manufacturing Co. to establish consumer sales of air compressors. The inspection revealed that the firm sells air compressors to the general public and according to Mr. Darrin Wilson, Assistant Manager, the firm does not limit sales to farmers and light industry. Their catalogs are mailed to the general public in the areas where their two dozen retail stores are located. He indicated that the firm sells various models of air compressors to the consumer depending on his intended use. Common uses around the home are inflating tires, paint spraying, and to operate the whole range of new pneumatic tools, especially for the hobbyist. This firm is participating in the Sanborn field repair program.								
F/U: As needed.								
22. ENDORSER'S NAME James A. Miersch				23. TITLE SPJI		24. SIGNATURE <i>James A. Miersch</i>		
25. ENDORSEMENT DATE 11-02-84				26. DISTRIBUTION O-MWRO thru Compliance cc=CACA, B. Fees cc=Sanborn				

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may have picked up the information cards.

Mr. Wilson provided a copy of the current Farm and Fleet Christmas Catalog. This catalog is attached as an exhibit to this report. On page 38 of this catalog, one may find a model 104A200 advertised. You may recall that Mr. Wilson had designated this as the most popular model sold in the store. Mr. Wilson reports that these catalogs are mailed to the general public. Many such catalogs are dropped off at post offices intended for general bulk delivery with addressees listed as "Resident" or "Occupant". Mr. Wilson reports that it is very possible that, in small towns, every resident in the area would receive a catalog. Mr. Wilson reports further that all information on mailing lists and distribution of the catalogs is maintained in the company's Janesville, Wisconsin headquarters. Mr. Wilson closed by saying that no personnel in his store is responsible for the delivery of catalogs.

EXHIBITS

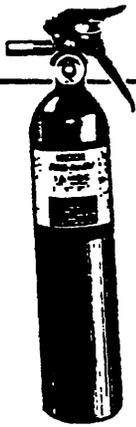
- Exhibit 1. Farm and Fleet Christmas catalog
- Exhibit 2. Xerox copy of 5" by 7" card at the entrance to the store

Peter C. Flanagan
Investigator

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CPSC EXHIBIT	1	DATE	11-1-84
FIRM	Farm + Fleet		
	Woodstock, IL		
NAME	PCF		

106



KIDDE FIRE AWAY.

10-B-C EXTINGUISHER

Use on gas, oil, grease and flammable liquids. Range 13 ft.

10 BC **7.49**

1A-10-B-C EXTINGUISHER

Use on flammable liquids plus wood, paper, cloth, rubber, most plastics and electrical appliance fires. Range 13 ft.

110 **10.49**

2A-40-B-C EXTINGUISHER

Twice as much power as Model 110, four times as effective on flammable liquids. Range 18 ft.

240 **21.49**

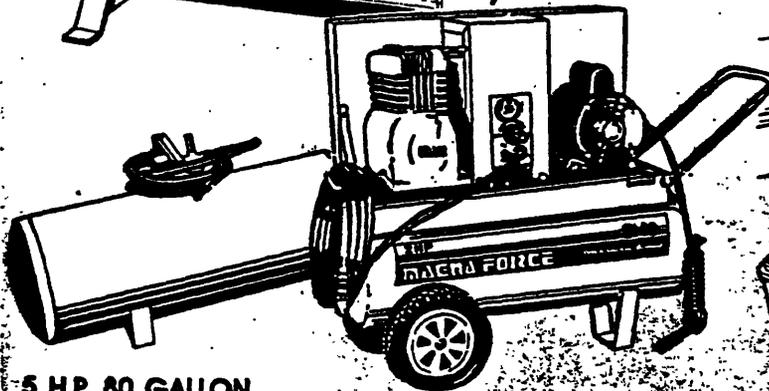
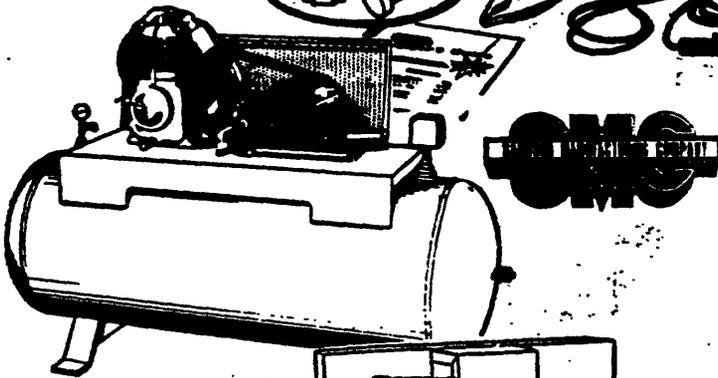
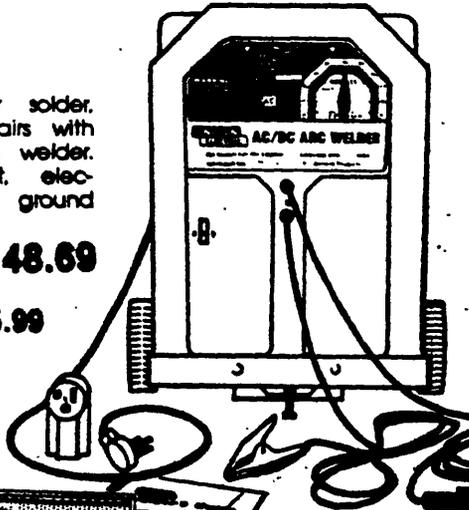
AC-225 ARC WELDER WITH ACCESSORIES

Braze, weld, cut or solder, make your own repairs with this handy 225 amp welder. Comes with helmet, electrode holder and ground clamp.

AC-225-S..... **148.69**

AC/DC 225 WELDER

PRICE..... **275.99**



5 H.P. 80 GALLON HORIZONTAL 2 STAGE AIR COMPRESSOR

Operating pressure 145-175 PSI. Great for commercial, manufacturing or large agricultural operations.

51-22-80H
Reg. 998.00 **849.00**

2 H.P. 22 GAL. COMPRESSOR

Twin cylinder, max. pressure 120 PSI. 15 ft. hose and chuck.

104A200-22 **388.00**

44 GALLON AIR TANK

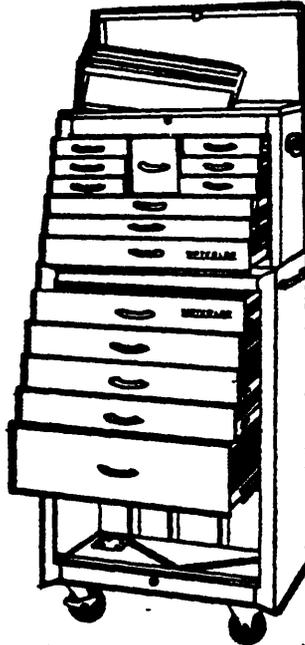
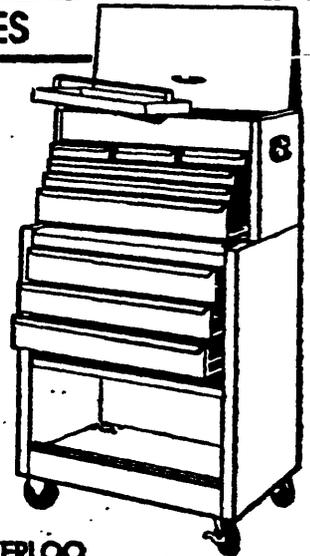
44
Reg. 31.75 **29.99**

TOOL CHESTS/BOXES

STACK-ON ROLLAWAY CABINET TOOL CHEST COMBINATION

Includes 3 drawer closed front, rollaway and drawer chest with tote tray.

ROW-103/CHCF 206.... **138.95**



WATERLOO ROLL AWAY CABINET TOOL CHEST COMBINATION

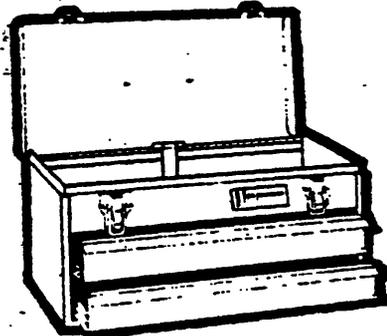
Includes 5 drawer closed front rollaway with large storage compartment and 10 drawer chest with tote tray. Perfect for mechanic with a wide variety of tools and equipment. Baked red enamel finish.

JL1000/JL500 **299.00**

WATERLOO 2-DRAWER PORTABLE CHEST.

Tools are easier to see, reach and keep separated in drawers.

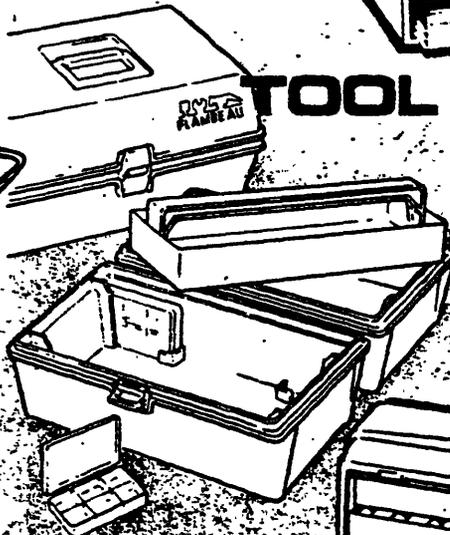
10218 **23.99**



TOOL BOX+2

2 clear, small parts boxes, liftout tray, watertight, tough resin construction.

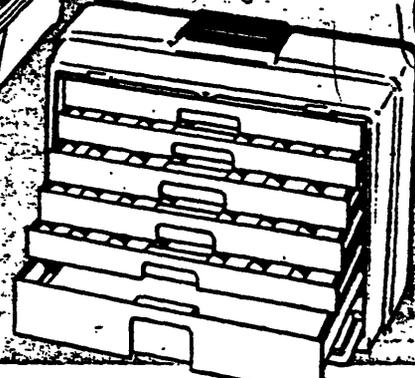
14010 **7.69**



TOOL CABINET

Rugged, rust proof construction, 6 drawers & with adjustable dividers, self storing front panel.

22060 **39.99**



DUREX ANTIFREEZE & COOLANT

Formulated with **ALUGARD™ 340-2**



THE ONLY ANTI-FREEZE FORMULA APPROVED BY GM, FORD, CHRYSLER & AMC

Only one anti-freeze formulation has met the tough new standards of all four major carmakers. Only one formulation has won their unqualified approval for safe and effective use in all their cars. That formulation contains a high performance corrosion inhibitor system called ALUGARD™ 340-2 ... and you'll find it in Durex year round anti-freeze/coolant. Durex anti-freeze with the ALUGARD™ 340-2 inhibitor system is remarkably effective in giving the long term performance excellence demanded by the car makers' specs.

- PRICE PER GALLON IN CASE LOTS **3.25**
- PRICE PER CASE OF 6 GALLONS **19.49**
- LESS THAN CASE LOTS PRICE PER GALLON **3.29**
- PRICE PER GALLON IN 55 GALLON DRUM **2.99**
- 55 GALLON DRUM PRICE ... **164.19**
(No Drum Return)

NO OTHER ANTI-FREEZE GIVES YOUR ENGINE AND COOLING SYSTEM - MORE OVERALL PROTECTION.

FARM & FLEET

ILLINOIS

- BELVIDERE - East Business 20
- BLOOMINGTON - Hwy 9, 1/4 Mi W of I-55
- BOURBONNAIS - Hwy 50 No.
- DEKALB - 1600 E Lincoln Hwy
- FREESPORT - 1775 S West Ave
- GENESEO - 1098 S Chicago St.
- MORTON - 180 S Detroit Ave
- OTTAWA - Route 23 No
- ROCKFORD - 4725 W State St.
- STERLING - Hwy 2 East
- URBANA - No of Inter 74 on Hwy 45
- WOODSTOCK - 2000 South Eastwood

IOWA

- CLINTON - 1528 Camanche Ave
- DAVENPORT - 8535 Northwest Blvd

WISCONSIN

- BARABOO - City US 12 - 1100 South Blvd
- DODGEVILLE - US Highway 18E and Highway 151
- JANESVILLE - 2421 Old Humes Rd Hwy 14
- LA CROSSE - 7435 U.S Highway 16, Onalaska
- MADISON - 2202 S Stoughton Rd.
- MONROE - 218 8th St
- PLATTEVILLE - Rt 4, Hwy 80 So
- CHIPPewa - Hwy 53 at Lee St
- RICE LAKE - 2011 S Main St
- STURTEVANT - 8401 Durand Ave
- WATERTOWN - 401 Bernard St
- WAUKESHA - Off intersection Hwy 18 & Kossow Rd

Bulk Rate
U.S. Postage
PAID
ADVO-SYSTEM
INC

CAR-RT
Pre-Sort

711

THIS CATALOG EXPIRES DECEMBER 24, 1984. We reserve the right to limit quantities. We reserve the right to correct printing errors. Prices subject to stock on hand. Prices shown at time of printing and are subject to change without notice.

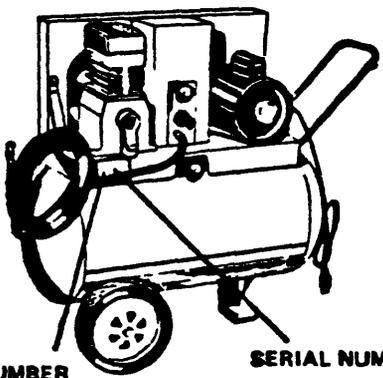
CASE EXHIBIT 2 DATE 11-1-84
 FIRM Farm & Fleet
 Woodstock, IL
 NAME PCF



IDENTIFICATION CARD

PLEASE TAKE ONE, to determine if your air compressor was manufactured during the time period indicated on the adjacent poster.

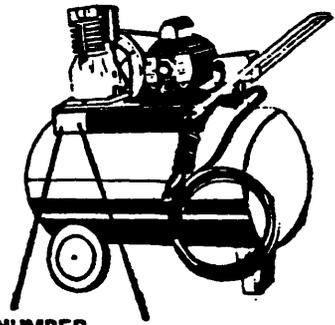
DIAL-O-MATIC DESIGN (D/O)



MODEL NUMBER

SERIAL NUMBER

PRE DIAL-O-MATIC DESIGN (Pre D/O)



Locations of:

MODEL NUMBER

SERIAL NUMBER

COMPRESSOR DESIGN

SERIAL NUMBER

MODEL NUMBER

D/O _____ Pre D/O _____

(Please Complete)

Please note if your air compressor is similar to one of the above designs. Check your model and serial numbers at the locations referred to and complete the information requested above. After doing this, please return the identification card to our dealer or contact:

SANBORN MANUFACTURING COMPANY, INC.
 P.O. Box 206 118 West Rock Street
 Springfield, Minnesota 55087
 ATTN: FSP DEPT.

Phone, National Toll-Free: 800-533-0365 ext. 223 or 261
 Phone, Minnesota Toll-Free: 800-722-9363 ext. 223 or 261

Form Number 162-0297-384

Handwritten signature or initials.

File

INSPECTION-INVESTIGATION COVERSHEET					
1. AREA OFFICE Twin Cities RP		2. OPERATION Insp. <u>XXX</u> Inv. _____		3. DATE 10-29-84	
5. ESTABLISHMENT NAME Menards, Inc.				6. FIRM IDENTIFICATION NO.	
7. ESTABLISHMENT ADDRESS 5351 Central Ve. North Fridley, MN.			8. RELATED FIRMS Hdqtrs: Eau Claire, Wisc. 22 Retail Stores		
9. PRODUCTS INSPECTED Air Compressors			10. OTHER REGULATED PRODUCTS Other Hardware Items		
11. ESTAB. TYPE Retailers		12. ANN. SALES	a. PRODUCTS INSPECTED \$ <u>UNK</u> Units _____	b. OTHER REG. PRODS. \$ <u>UNK</u> Units _____	c. TOTAL (Inc. non-reg.) \$ <u>UNK</u>
13. I.S. BUSINESS Rec. ? % Sold ? %		14. SAMPLES COLLECTED None		15. PROJECT 95628	16. HOURS 3 1-Travel
17. REASON FOR INSPECT./INVEST.-DOC. REF. Request for Limited Inspection from JAMiersch, Supv., MWRO. F/U to EI of 9-21-84. Check for possible Timeliness Violation.					
18. EMPLOYEE'S NAME Jerome R. Boog			19. TITLE Investigator		20. SIGNATURE <i>Jerome R. Boog</i>
21. ENDORSEMENT This firm was inspected as follow-up to the inspection of <u>Sanborn Manufacturing Co.</u> to determine what type of customer purchases the Sanborn air compressors. The inspection revealed that this firm sells the air compressors directly to consumers for use in and around the home for such purposes as inflating tires and operating power air tools. Mr. Jerry Rivard, Department Manager, indicated that he believes that 95% of their trade is to consumers and 5% to light industry. F/U: As needed.					
22. ENDORSER'S NAME James A. Miersch		23. TITLE SPSI		24. SIGNATURE <i>James A. Miersch</i>	
25. ENDORSEMENT DATE		26. DISTRIBUTION cc-MWRO thru Compliance cc-CACA B. Fees cc-Sanborn			

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Memorandum

TO : James A. Miersch, Supv., MWRO

DATE: 10-29-84

FROM : ^{ESB}Jerome R. Boog, Investigator, Twin Cities RPSUBJECT: Limited Inspection Request
Check on Retail Market for Air Compressors
Sanborn Manufacturing Co., Springfield, MN

The above manufacturer of air compressors is conducting a "Field Safety Program" where they are replacing pressure relief valves and pressure limiting switches on air compressors manufactured between 1-1-72 and 8-31-84. The firm claims their air compressor line involved in this replacement program is intended for light industrial and farm use and wouldn't be considered a "consumer product" under the CPSC.

I was asked to visit some local distributors of air compressors manufactured by Sanborn Manufacturing Co., Springfield, MN and obtain some information as to the intended market for this product line.

On 10-29-84 I visited the Menards, Inc. store located at 5351 Central Ave. No., Fridley, MN. There I spoke with Mr. Don Prestly, Assist. Store Manager and Mr. Jerry Rivard, Department Manager for Hardware Items.

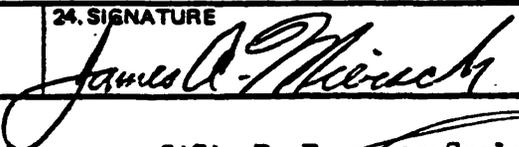
Mr. Rivard said they handle several air compressors mfr'd by Sanborn Mfr'g Co., Springfield, MN. We examined their existing retail inventory and found a 3/4 HP, 1 HP and a 3 HP air compressor manufactured by Sanborn Mfr'g Co. Mr. Rivard said any of these three units could be sold directly to a consumer. He said in most cases the 3 HP unit probably would be bought by some contractor. However, with all the new air power tools and the era of individuals performing their own work at home it's possible even the three HP unit could be bought by an individual. He said definitely the 3/4 HP and 1 HP units are purchased by general consumers. He guessed that about 95% of their trade is consumer orientated and 5% light industrial.

Mr. Prestly agreed with Mr. Rivard as to the intended market for these air compressors. He said any statements as to who they sell their products would have to be obtained from their main office in Eau Claire, Wisc. Mr. Jim Johnson (715-874-5911) is the Hardware Merchandise Manager.

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file

INSPECTION-~~INVESTIGATION~~ COVERSHEET

1. AREA OFFICE Twin Cities RP		2. OPERATION Insp. <u>XXX</u> Inv. _____		3. DATE 10-26-84		4. REPORT NO.	
5. ESTABLISHMENT NAME Coast To Coast Stores						6. FIRM IDENTIFICATION NO.	
7. ESTABLISHMENT ADDRESS 6600 Cahill Ave. Inver Grove Hts., MN. 55075				8. RELATED FIRMS			
9. PRODUCTS INSPECTED Air Compressors				10. OTHER REGULATED PRODUCTS Other Hardware Items			
11. ESTAB. TYPE Retailer		12. ANN. SALES		a. PRODUCTS INSPECTED \$ <u>UNK</u> Units _____		b. OTHER REG. PRODS. \$ <u>UNK</u> Units _____	
				c. TOTAL (Inc. non-reg.) \$ <u>Unk</u>			
13. I.S. BUSINESS Rec. <u>Unk</u> % Sold <u>0</u> %		14. SAMPLES COLLECTED None		15. PROJECT 95628		16. HOURS 4 1-Travel	
17. REASON FOR INSPECT./INVEST.-DOC. REF. Request for Inspection from MWRO (Miersch) as F/U to EI of firm on 9-21-84. Possible timeliness violation under CPSA.							
18. EMPLOYEE'S NAME Jerome R. Boog				19. TITLE Investigator		20. SIGNATURE 	
21. ENDORSEMENT This firm was inspected as follow-up to the inspection of <u>Sanborn Manufacturing Co</u> to determine what kind of customer buys the Sanborn air compressor. The inspection revealed that this firm sells the Sanborn air compressors to consumers for use in and around their homes for such purposes as inflating tires and operating air tools. The firm has been unsuccessful in attracting light industry as a customer. This firm is not participating in the Sanborn safety program.							
F/U: As needed.							
22. ENDORSER'S NAME James A. Miersch				23. TITLE SPSI		24. SIGNATURE 	
25. ENDORSEMENT DATE 11-2-84				26. DISTRIBUTION O-MWRO thru Compliance cc=CACA, B. Fees <u>cc=Sanborn fl</u>			

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Memorandum

TO : James A. Miersch, Supv., MWRO *JAM* DATE: 10-26-84FROM : *JRB* Jerome R. Boog, Investigator, Twin Cities RPSUBJECT: Limit Inspection Request
Check on Retail Market for Air Compressors
Sanborn Manufacturing Co., Springfield, MN.

The above manufacturer of air compressors is conducting a "Field Safety Program" where they are replacing pressure relief valves and pressure limiting switches on air compressors manufactured between 1-1-72 and 8-31-78. The firm claims their air compressor line involved in this replacement program is intended for light industrial and farm use and wouldn't be considered a "consumer product" under the CPSA.

I was asked to visit some local distributors of air compressors manufactured by "Sanborn Manufacturing Co." and obtain some information as to the intended market for this product line.

On 10-26-84 I visited the Coast to Coast Store located at 6600 Cahill Ave., Inver Grove Hts., MN. There I spoke with Mr. Gilbert Ude, President. He said he has been involved in the distribution of "Sanborn" air compressors for at least 15 years. He said a typical customer would be a "handyman" that likes to perform a lot of duties around the home. They use the air compressor for blowing up tires, blowing things clean, use with air power tools. He said another example would be a individual that has a part time trade out of his garage.

He said they once distributed the larger air compressors (1 HP) in attempts to attract the commercial trade. However, this was unsuccessful and these units eventually had to be sold at below cost. So they have stayed with the smaller compressor line which includes the 1/2 HP and 3/4 HP models.

After our discussions, I prepared a brief statement covering whom they distribute the product. This was signed by Mr. Ude and is attached to this report.

ATTACHMENTS: Notice of Inspection
1 Page affidavit signed by Mr. Ude, Dtd 10-26-84

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AFFIDAVIT

SAMPLE NO.

STATE OF

Minnesota

COUNTY OF

Dodge

Before me, Serene R. Booy, a duly authorized employee of the Consumer Product Safety Commission, appropriately designated by the Chairman of said Commission pursuant to provisions of the Consumer Product Safety Act (sec. 27 (b)(2), 86 Stat. 1228; 15 U.S.C. 2076 (b)(2)), to administer or take oaths, affirmations, and affidavits, personally appeared Gilbert Wade in the county and State aforesaid, who, being first duly sworn, deposes and says:

I am the President of Coast to Coast Store, 6600 Cahill Ave., Inver Grove Hts, MN. I have owned a Coast to Coast Store for at least the last 15 yrs.

On 10-26-84 Serene R. Booy an investigator with CPSC visited my store and asked questions about the distribution of "Sunborn" a/c compressors. I told him we have been distributing this brand of a/c compressor for about 15 yrs. The majority of them are sold to consumers for use in their garage or around the home. An example of a customer would be someone involved in a part time trade out of his garage such as mechanic, painters, etc.

AFFIANT'S SIGNATURE & TITLE

Gilbert Wade (President)

[Handwritten Signature]

FIRM (Name and address, include ZIP Code)

Coast to Coast Store
6600 Cahill Ave.
Inver Grove Hts, MN.

Subscribed and sworn to before me at

Inver Grove Hts, MN.

(City and State)

this 26 day of October, 1984

Serene R. Booy
(Employee's Signature)

EMPLOYEE OF THE CONSUMER PRODUCT SAFETY COMMISSION ACTING IN ACCORDANCE WITH AUTHORITY GRANTED IN THE ABOVE STATED DECLARATION.

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INSPECTION-~~INVESTIGATION~~ COVERSHEET

File

1. AREA OFFICE MWRO	2. OPERATION Insp. <u>XX</u> Inv. _____	3. DATE October 25, 1984	4. REPORT NO.
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5. ESTABLISHMENT NAME Farm & Fleet Store	6. FIRM IDENTIFICATION NO.
--	----------------------------

7. ESTABLISHMENT ADDRESS 2121 Old Humes Road Janesville, WI	8. RELATED FIRMS Div. of : Blain's RT. 11 Janesville, WI
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9. PRODUCTS INSPECTED Air Compressors Mfr: Sanborn, Inc Springfield, MN	10. OTHER REGULATED PRODUCTS Numerous
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11: ESTAB. TYPE Retail	12. ANN. SALES	a. PRODUCTS INSPECTED \$ <u>UNK</u> Units <u>UNK</u>	b. OTHER REG. PRODS. \$ <u>UNK</u> Units <u>UNK</u>	c. TOTAL (Inc. non-reg.) \$ <u>UNK</u>
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13. I.S. BUSINESS Yes Rec. _____ % Sold _____ %	14. SAMPLES COLLECTED None	15. PROJECT 95626	16. HOURS 8.0 6.0T
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17. REASON FOR INSPECT./INVEST.-DOC. REF.
As per request of MWRO Compliance Division

18. EMPLOYEE'S NAME Peter C. Flanagan	19. TITLE PSI	20. SIGNATURE <i>Peter C. Flanagan</i>
---	-------------------------	---

21. ENDORSEMENT

This firm was inspected as follow-up to an inspection of Sanborn Manufacturing Company to determine what type of customer purchased the Sanborn air compressors.

The inspection revealed that this firm sells the air compressors to the general public According to Mr. Gary Hart, Manager, the firm has had two air compressors burst in the last two years. Mr. Hart could not provide any details as to the owner of the unit that burst, but indicated that the incidents would be reported to their headquarters office in Janesville.

A salesman in the department where the air compressors are sold indicated that he recommends the smaller sizes for consumers to use around the home for inflating tires and operating power air tools (paint spraying). The larger units would be recommended for use on farms and light industry.

The firm is participating in the Sanborn field safety program.

F/U: As needed. Inspection of the headquarters is scheduled.

22. ENDORSER'S NAME James A. Miersch	23. TITLE SPSI	24. SIGNATURE <i>James A. Miersch</i>
--	--------------------------	--

25. ENDORSEMENT DATE 11-2-84	26. DISTRIBUTION 0-MWRO thru Compliance cc=CACA, B. Fees cc=Sanborn
--	---

RIP 10/30/84 DCF

Farm & Fleet
2121 Old Homes Road
Janesville, Wisconsin

SUMMARY OF FINDINGS

This inspection was conducted in order to gain further information on a recall of air compressors by Sanborn Manufacturing Company of Springfield, Minnesota.

On October 25, 1984, credentials were shown and a notice of inspection was issued to Mr. Gary Hart, Manager of the Janesville Farm and Fleet. Mr. Hart reports that he is aware of the Sanborn safety recall project. This investigator noticed that signs and other materials were displayed about the store. Mr. Hart reports that repair kits and other materials were received by the store and are being maintained in stock. Mr. Hart reports that he is aware of two tanks bursting over the "past few years". However, Mr. Hart reports that all information on such returns and other complaints is immediately forwarded to Farm and Fleet headquarters and he cannot recall any details of such incidents reported to his store. Mr. Hart reports that, as of yet, no returns under the Sanborn recall have made to his store.

While in the store, I noticed that examples of models numbers 4A75, 3A50, 400830, 1128300, and 89B200 were on the display floor. A salesman once again reported that the 3A50, due to its limited size would be strictly a consumer item especially suited to inflating tires and light painting around the house. He continued by saying that the larger, two horsepower models would be very suitable to such applications as pneumatic tools, spray painting and the like. The salesman reports that such two horsepower models are often recommended to the homeowner and would be very suitable for numerous activities around the house. The salesman continued by saying that the larger models on display would not be very suitable to home use due to their size and expense and would be recommended for use on farms or in small industrial concerns.

Peter C. Flanagan
Investigator

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CPSC EXHIBIT	1	DATE	11-1-84
FIRM	Farm & Fleet		
	Janesville, WI		
NAMP	PCF		

120

FARM FLEET



1984 CHRISTMAS GIFT GUIDE

TOY DEPARTMENT OPENS

SATURDAY, OCTOBER 27th

STORE HOURS THRU DECEMBER 24

OPEN SUNDAYS 11 A.M. TO 5 P.M.

WEEKDAYS 8:30 A.M. TO 9 P.M.

SAURDAYS 8:30 A.M. TO 5 P.M.

CLOSED CHRISTMAS DAY



KIDDE FIRE AWAY.

10-B:C EXTINGUISHER

Use on gas, oil, grease and flammable liquids. Range 13 ft.

10 BC **7.49**

1A-10-B:C EXTINGUISHER

Use on flammable liquids plus wood, paper, cloth, rubber, most plastics and electrical appliance fires. Range 13 ft.

110 **10.49**

2A-40-B:C EXTINGUISHER

Twice as much power as Model 110, four times as effective on flammable liquids. Range 18 ft.

240 **21.49**

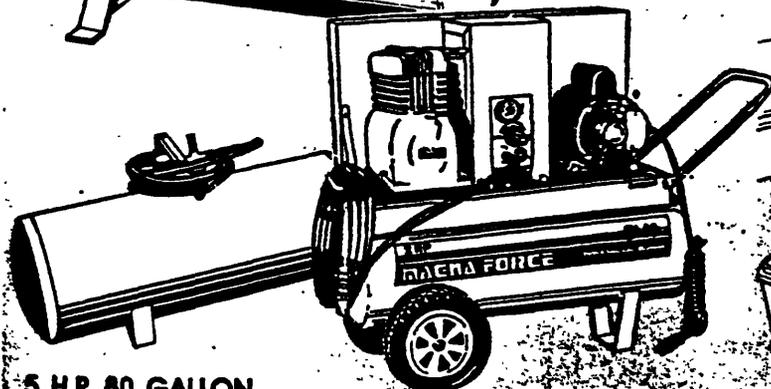
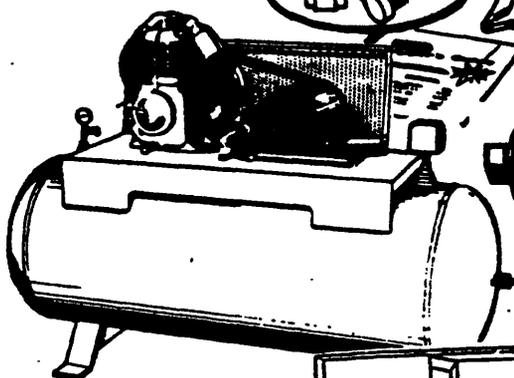
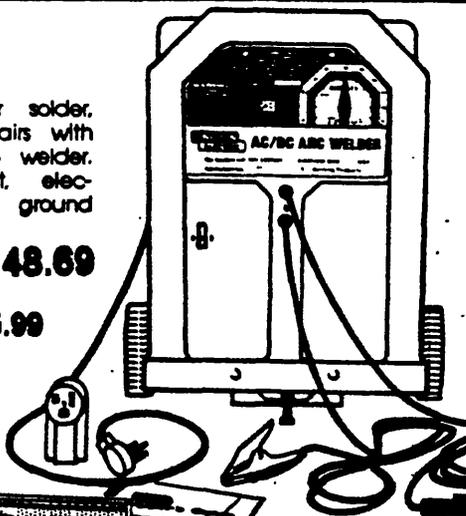
AC-225 ARC WELDER WITH ACCESSORIES

Braze, weld, cut or solder, make your own repairs with this handy 225 amp welder. Comes with helmet, electrode holder and ground clamp.

AC-225-S **148.69**

AC/DC 225 WELDER

PRICE **275.99**



5 H.P. 80 GALLON HORIZONTAL 2 STAGE AIR COMPRESSOR

Operating pressure 145-175 PSI. Great for commercial, manufacturing or large agricultural operations.

51-22-80H
Reg. 998.00 **949.00**

2 H.P. 22 GAL. COMPRESSOR

Twin cylinder, max. pressure 120 PSI, 15 ft. hose and chuck.

104A200-22 **388.00**

14 GALLON AIR TANK

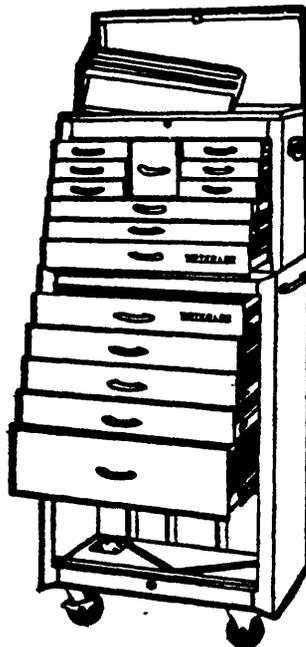
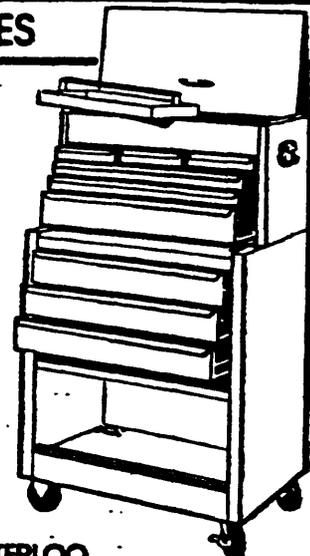
14
Reg. 31.75 **29.99**

TOOL CHESTS/BOXES

STACK-ON ROLLAWAY CABINET TOOL CHEST COMBINATION

Includes 3 drawer closed front, rollaway and drawer chest with tote tray.

ROW-103/CHCF 206 **138.95**



WATERLOO ROLL AWAY CABINET TOOL CHEST COMBINATION

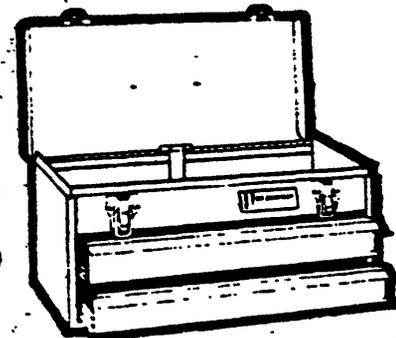
Includes 5 drawer closed front rollaway with large storage compartment and 10 drawer chest with tote tray. Perfect for mechanic with a wide variety of tools and equipment. Baked red enamel finish.

JL1000/JL500 **299.00**

WATERLOO 2-DRAWER PORTABLE CHEST.

Tools are easier to see, reach and keep separated in drawers.

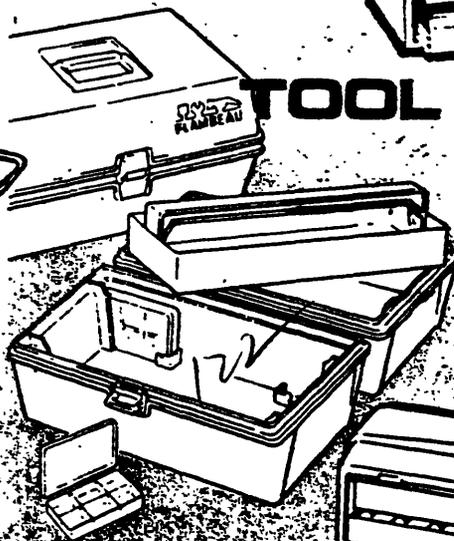
10218 **23.99**



TOOL BOX+2

2 clear, small parts boxes, liftout tray, watertight, tough resin construction.

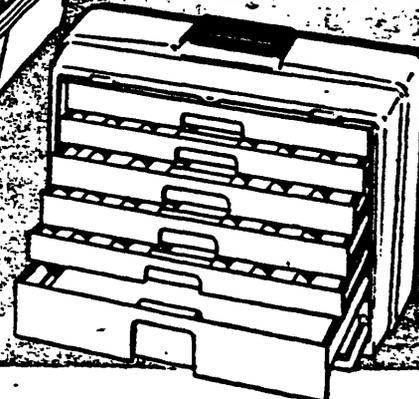
14010 **7.69**



TOOL CABINET

Rugged, rust proof construction, 6 drawers, 4 with adjustable dividers, self opening front panel.

22060 **59.99**



DUREX ANTIFREEZE & COOLANT

Formulated with **ALUGARD™ 340-2**



THE ONLY ANTI-FREEZE FORMULA APPROVED BY GM, FORD, CHRYSLER & AMC

Only one anti-freeze formulation has met the tough new standards of all four major carmakers. Only one formulation has won their unqualified approval for safe and effective use in all their cars. That formulation contains a high performance corrosion inhibitor system called ALUGARD™ 340-2 ... and you'll find it in Durex year round anti-freeze/coolant. Durex anti-freeze with the ALUGARD™ 340-2 inhibitor system is remarkably effective in giving the long term performance excellence demanded by the car makers' specs.

- PRICE PER GALLON IN CASE LOTS **3.25**
- PRICE PER CASE OF 6 GALLONS **19.49**
- LESS THAN CASE LOTS PRICE PER GALLON **3.29**
- PRICE PER GALLON IN 55 GALLON DRUM **2.99**
- 55 GALLON DRUM PRICE ... **164.19**
(No Drum Return)

NO OTHER ANTI-FREEZE GIVES YOUR ENGINE AND COOLING SYSTEM - MORE OVERALL PROTECTION.

FARM & FLEET

ILLINOIS

- BELVIDERE - East Business 20
- BLOOMINGTON - Hwy 9 1/4 Mi W of I-55
- BOURBONNAIS - Hwy 50 No
- DEKALB - 1600 E Lincoln Hwy
- FREEPORT - 1775 S West Ave
- GENESEO - 1098 S Chicago St
- MORTON - 180 S Detroit Ave
- OTTAWA - Route 23 No
- ROCKFORD - 4725 W State St
- STERLING - Hwy 2 East
- URBANA - No of Inter 74 on Hwy 45

WOODSTOCK

- 2000 South Eastwood

IOWA

- CLINTON - 1528 Camanche Ave
- DAVENPORT - 8535 Northwest Blvd

WISCONSIN

- BARABOD - City US 12 - 1100 South Blvd
- DODGEVILLE - US Highway 18E and Highway 151
- JANESVILLE - 2421 Old Humes Rd Hwy 14
- LA CROSSE - 7435 US Highway 16, Onalaska
- MADISON - 2202 S Stoughton Rd
- MONROE - 218 8th St.
- PLATTEVILLE - Rt 4, Hwy 80 So
- CHIPPEWA - Hwy 53 at Lee St
- RICE LAKE - 2011 S Main St
- STURTEVANT - 8401 Durand Ave.
- WATERTOWN - 401 Bernard St
- WALKESHA - Off intersection Hwy 18 & Kossow Rd

Bulk Rate
U.S. Postage
PAID
ADVO-SYSTEM
INC

CAR-RT
Pre-Sort

THIS CATALOG EXPIRES DECEMBER 24, 1984. We reserve the right to limit quantities. We reserve the right to correct printing errors. Prices subject to stock on hand. Prices shown at time of printing and are subject to change without notice.

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INSPECTION- INVESTIGATION COVERSHEET

1. AREA OFFICE MWRO		2. OPERATION Insp. <u>XX</u> Inv. _____		3. DATE October 18, 1984		4. REPORT NO.		
5. ESTABLISHMENT NAME Farm & Fleet Stores					6. FIRM IDENTIFICATION NO.			
7. ESTABLISHMENT ADDRESS Durand Avenue (Hwy 11) Sturtevant, Wisconsin 53177				8. RELATED FIRMS Numerous Farm Impliment Stores				
9. PRODUCTS INSPECTED Sanborn Mfg. Co. Air Compressors Sanborn Mfg. Co. Springfield, MN				10. OTHER REGULATED PRODUCTS Numerous				
11. ESTAB. TYPE Retail		12. ANN. SALES	a. PRODUCTS INSPECTED \$ <u>UNK</u> Units <u>UNK</u>		b. OTHER REG. PRODS. \$ <u>UNK</u> Units <u>UNK</u>		c. TOTAL (Inc. non-reg.) \$ <u>UNK</u>	
13. I.S. BUSINESS Yes Rec. _____ % Sold _____ %		14. SAMPLES COLLECTED None			15. PROJECT 95163		16. HOURS 8.0 4.0T	
17. REASON FOR INSPECT./INVEST.-DOC. REF. As per request MWRO Compliance Division								
18. EMPLOYEE'S NAME Peter C. Flanagan			19. TITLE PSI			20. SIGNATURE <i>Peter C. Flanagan</i>		
21. ENDORSEMENT This firm was inspected as follow-up to a Compliance Branch request to determine how Sanborn Manufacturing Company's "Field Safety Program" was being implemented at the dealer level. The inspection revealed that the firm had just received twenty modification kits and Mr. Bob Sorenson, Assistant Manager, stated that the firm had handled Sanborn air compressors for over ten years. Mr. Sorenson believes that they are very reliable units and he could only remember one complaint. He could not remember the nature of the complaint. He feels that the units sold at this store are not suited for consumer use because of their size. He believes that the principle customers are farmers and industry. The investigator obtained a copy of the dealer maintenance book during this inspection. 124								
F/U: As needed.								
22. ENDORSER'S NAME James A. Miersch			23. TITLE SPSI			24. SIGNATURE <i>James A. Miersch</i>		
25. ENDORSEMENT DATE 10-19-84			26. DISTRIBUTION O-MWRO thru Compliance cc-CACA, D. Thome cc-TWC-RP Sanborn file					

ETR 10-18-84 PCF

Farm & Fleet
Durand Avenue
Sturtevant, Wisconsin 453177

SUMMARY OF FINDINGS:

This inspection was conducted in order to gain further information on the "field safety program" being carried out by Sanborn Manufacturing Company of Springfield, Minnesota. The program involves the replacement of relief valves on the company's air compressors.

On October 18, 1984 credentials were shown and a Notice of Inspection was issued to Mr. Bob Sorenson, Assistant Manager of the Field and Fleet store. Mr. Sorenson reports that he had just learned of the field safety program earlier that morning when United Parcel Service delivered repair kits and informational packets to his store. He did say that Farm & Fleet has carried the Sanborn compressors for over ten years and feels that they are "very reliable" units. Mr. Sorenson can only remember one complaint but cannot recall the nature of the problem or what the outcome of the complaint was. Mr. Sorenson feels that the units for sale at that establishment are not well suited to home use due to their size and power consumption. He continued by saying that the principle customers are farmers and industrial concerns.

While on the premises, this investigator observed the model numbers 104A200, 64A100, 64A150, 112A300, 400A30 and 500A60 on display on the sales floor. Each of these models was quite large in size.

The Sturtevant Field and Fleet store received approximately 20 modification kits, a dealer maintenance book and a sign to be displayed on the premises. Each kit contained a valve as shown in figure 4 on page 7 of the accompanying attachment, instruction materials similar to pages 1, 7, 8, 9, 10, 11, 12 and decals shown on pages 18 and 19. All materials in the accompanying attachment were contained in the dealer maintenance book. The display sign is orange in color and measures approximately 15 inches high by 10 inches wide. The content of this sign is shown on page 6 of the accompanying attachment.

ATTACHMENTS:

Dealer Maintenance Book

Peter C. Flanagan
Investigator

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SANBORN AIR COMPRESSORS

SANBORN MANUFACTURING COMPANY, INC.

118 West Rock Street Springfield, Minnesota 56087 (507) 723-6211

CPSC EXHIBIT	<u>1</u>	DATE	<u>10-18-84</u>
FIRM	<u>Farm + Fleet</u>		
	<u>Durand Avenue</u>		
	<u>Sturtevant, WI</u>		
NAME	<u>PCF</u>		

Dear Customer:

Thank you for contacting us so that we could conduct a safety check of your air compressor.

IMPORTANT NOTICE

Do NOT attempt to remove, modify, or otherwise tamper with either the safety valve or the pressure switch. Both have been factory set and if you tamper with the parts, you may create an unsafe condition.

If you know of any friends, neighbors, or relatives that have an air compressor which has not been safety checked, contact the address listed below or call the toll free number.

SANBORN MANUFACTURING COMPANY, INC.
118 West Rock Street
Springfield, Minnesota 56087

In Minnesota call: 800-722-9363
Extension 223 or 261
Nationally call: 800-533-0365
Extension 223 or 261

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SANBORN

AIR COMPRESSORS

SANBORN MANUFACTURING COMPANY, INC.

118 West Rock Street Springfield, Minnesota 56087 (507) 723-6211

Dear Dealer:

We are constantly making efforts to maintain and improve the quality of our products. In this regard, we recently conducted a Product Review Campaign (PRC) in certain areas of Minnesota and Texas. This campaign involved contacting owners of air compressors manufactured by Sanborn and offering to give them a replacement air compressor in exchange for the one they were presently using. We were able, as a result of this program, to obtain the return of a significant number of air compressors from the field. We believe that we obtained a good cross section of used air compressors in terms of date of manufacture, model numbers, use conditions, and owner maintenance practices. We examined all of the returned compressors and reached certain conclusions which make this letter to you necessary.

Our Product Review Campaign (PRC) disclosed that the pressure relief valves on air compressors we manufactured, under our SMC logo or on a private label basis, between January 1, 1972 and August 31, 1978, failed to operate properly in a number of cases. If the relief valve fails to operate properly, an unsafe condition may be created and the tank could rupture causing personal injury and/or property damage.

We are therefore implementing the Field Safety Program to reach owners of all air compressors manufactured during the period in question in order to replace the pressure relief valve. We will be replacing the pressure relief valve at no charge to the customer. A new pressure switch will be installed as well--also at no cost to the customer.

The warning notice that we are using to notify all owners of our air compressors is enclosed for your reference. This notice is being communicated by means of newspaper ads, magazine ads, posters in stores, billing statements, and package stuffers.

Although the main purpose for initiating this Field Safety Program is to replace the pressure relief valve, we also recognize that it provides an excellent opportunity to give each unit a complete check to determine if other parts should be replaced or repaired. If so, the customer should be charged for the parts and the labor.

Many of our dealers have agreed to participate with us in this campaign by answering inquiries, making the replacements, and recording certain informational data. They are doing this out of a sense of concern for the safety of the customers involved, and because it will obviously generate good will for them and enhance their reputations as responsible and concerned businessmen.



Manufacturers of Air Compressors

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One of our staff will be contacting you in the near future to advise you further on this matter and to answer any questions you may have. We at Sanborn apologize for this inconvenience, and your continuing patronage and support is genuinely appreciated.

Sincerely,

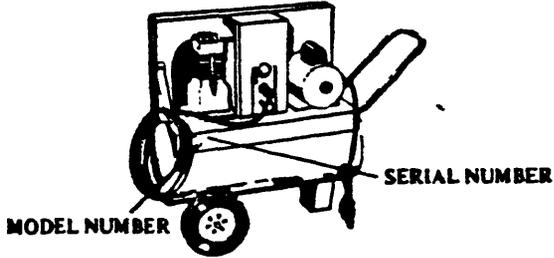
SANBORN MANUFACTURING COMPANY, INC.

William C. Besse
William C. Besse
President
WCB/slh

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WARNING NOTICE

AIR COMPRESSOR OWNERS



SANBORN MANUFACTURING COMPANY recently conducted a "Product Review Campaign" (PRC) on SMC air compressors. Our campaign disclosed that the pressure relief valves on compressors manufactured (under the SMC label and for other private labels) between January 1, 1972 and August 31, 1978, failed to operate properly in a number of cases. If the relief valve fails to operate properly, an unsafe condition may be created and the tank could rupture causing personal injury and/or property damage.

If you own a SMC (or SMC private label) air compressor which may have been manufactured during this period, **DO NOT USE THE COMPRESSOR.**

Determine the model number and serial number of your air compressor and give the information to our dealer or phone the toll-free number shown below. The date your compressor was manufactured will be determined from the information you furnish (model and serial number preferably).

If your compressor is one of those affected, Sanborn Manufacturing Company, or the dealer listed below will immediately make arrangements to replace the relief valve at no cost to you and give your entire unit a free safety check.

We are sorry to cause you this inconvenience, however, we are taking this action in the interests of your safety and continued satisfaction with our products. Our dedication to quality and safety does not end when you buy our products. The steps we have taken to correct this potential problem are indicative of a continuing commitment to you. Your cooperation and support in conducting this FIELD SAFETY PROGRAM (FSP) is genuinely appreciated.

DEALER IMPRINT

SANBORN MANUFACTURING COMPANY
 118 West Rock Street P.O. Box 206
 Springfield, Minnesota 55987
 National toll-free: 800-533-8365, Extension 223 or 261
 In Minnesota: 800-722-8363, Extension 223 or 261



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NEWSPAPER GUIDELINES FOR FIELD SAFETY PROGRAM (FSP)

I. FREQUENCY OF ADVERTISING

- A. In weekly papers, the Field Safety Program newspaper advertisements should be run once a week for one month initially; then for two months in two week intervals.
- B. In daily papers, the ads should be run once a week consistently in the Thursday or Sunday edition for one month initially; then for two months in two week intervals.

II. CHANGING THE ADVERTISING

- A. The ad should not be altered, reworded, or rewritten in any way.
- B. The drawings should likewise not be changed in any way.

III. SIZE OF ADVERTISING

- A. The Field Safety Program ad cannot be more than 32 square inches total. Total ad size is measured in column width in inches by column height in inches.

IV. RUNNING THE FSP ADS WITH OTHER SANBORN ADS

- A. The FSP ads should not be placed next to or in conjunction with any regular advertising for Sanborn air compressors.

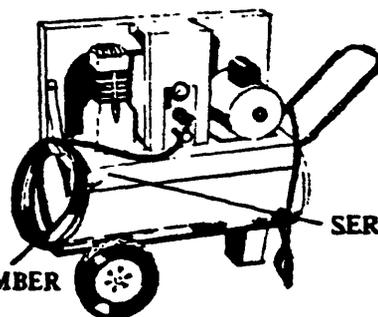
V. REIMBURSEMENT FOR FSP ADVERTISING

- A. Copies of the invoices from the newspaper should be clearly marked "FSP" or should have a FIELD SAFETY PROGRAM sticker attached.
- B. The invoice copy should then be attached to the original or copy of the full page of the newspaper on which the ad was run. The paper's name and date must be identifiable on the copies or the original.
- C. The completed package in part V.B. above should be sent to Sanborn Manufacturing Company to the attention of FIELD SAFETY PROGRAM. All paperwork should be sent once a month on a regular basis. Our reimbursement policy is to pay on the 10th and 25th of the month. We will need approximately ten days prior to these dates to process the above reimbursement package.

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WARNING NOTICE

AIR COMPRESSOR OWNERS



MODEL NUMBER

SERIAL NUMBER

SANBORN MANUFACTURING COMPANY, INC. recently conducted a "Product Review Campaign" (PRC) on SMC air compressors. Our campaign disclosed that the pressure relief valves on compressors manufactured (under the SMC label and for other private labels) between January 1, 1972 and August 31, 1978, failed to operate properly in a number of cases. If the relief valve fails to operate properly, an unsafe condition may be created and the tank could rupture causing personal injury and/or property damage.

If you own a SMC (or SMC private label) air compressor which may have been manufactured during this period, **DO NOT USE THE COMPRESSOR.**

Determine the model number and serial number of your air compressor and give the information to our dealer or phone the toll-free number shown below. The date your compressor was manufactured will be determined from the information you furnish (model and serial number preferably).

If your compressor is one of those affected, Sanborn Manufacturing Company, Inc. or will immediately make arrangements to replace the relief valve at no cost to you and give your entire unit a free safety check.

We are sorry to cause you this inconvenience, however, we are taking this action in the interests of your safety and continued satisfaction with our products. Our dedication to quality and safety does not end when you buy our products. The steps we have taken to correct this potential problem are indicative of a continuing commitment to you. Your cooperation and support is genuinely appreciated in this matter.

SANBORN MANUFACTURING COMPANY, INC.
118 West Rock Street P.O. Box 206
Springfield, Minnesota 56087
Phone toll-free in Minnesota: 800-722-9363 Extension 223 or 261
Outside Minnesota: 800-533-0365 Extension 223 or 261





FIELD SAFETY PROGRAM

DIAL-O-MATIC

RELIEF VALVE

FIELD INSTALLATION INSTRUCTIONS

SUBJECT: Relief Valve

FOR: Electric and gas models with Dial-O-Matic control

Relief valves shown are for Dial-O-Matic units. Illustrations are for physical identification of relief valves. **CAUTION** – Before attempting field repairs make sure all air is drained from tank.

Field repair of Dial-O-Matic units.

1. Loosen valve (Figure 3) by turning B counter clockwise.
2. Continue turning valve counter clockwise until removed.
3. Replace with replacement relief valve illustrated (Figure No. 4). Teflon tape thread sealant will be applied at the factory. Additional sealant is not necessary.

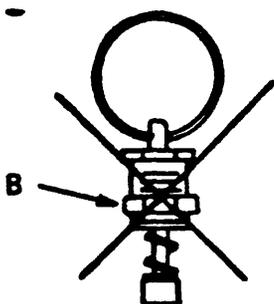


Figure No. 3
(Relief valve to be replaced - illustrated above).



Figure No. 4
(Replacement relief valve).

SMC AIR COMPRESSOR PUMP TORQUE CHART

PUMP MODEL	BEARING CARRIER	CONNECTING ROD	CYLINDER	HEAD BOLTS	FLYWHEEL
34	95 in. lbs.	N/A	N/A	120 in. lbs.	110 in. lbs.
44	95 in. lbs.	N/A	N/A	120 in. lbs.	110 in. lbs.
64	60 in. lbs.	N/A	90 in. lbs.	120 in. lbs.	110 in. lbs.
84	105 in. lbs.	150 in. lbs.	100 in. lbs.	240 in. lbs.	110 in. lbs.
104	105 in. lbs.	150 in. lbs.	100 in. lbs.	240 in. lbs.	110 in. lbs.
112	105 in. lbs.	150 in. lbs.	100 in. lbs.	240 in. lbs.	110 in. lbs.
143	105 in. lbs.	150 in. lbs.	100 in. lbs.	240 in. lbs.	110 in. lbs.

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FIELD SAFETY PROGRAM PRE DIAL-O-MATIC RELIEF VALVE FIELD INSTALLATION INSTRUCTIONS

SUBJECT: Relief Valve

FOR: Electric and gas models PRE Dial-O-Matic

Relief valves shown are for Pre Dial-O-Matic units. Illustrations are for physical identification of present and replacement relief valves. **CAUTION** — Before attempting field repairs make sure all air is drained from tank.

Field repair of Pre Dial-O-Matic units.

1. Loosen locknut B by turning counter clockwise.
2. Turn A counter clockwise until A is removed.
3. Remove internal parts.
4. Before installing replacement relief valve inspect O-ring placement (see Figure 2) to assure proper seating when valve is installed. Lubrication of the O-ring will be done prior to shipment.
5. Install replacement valve. Tighten until valve bottoms at which time a moderate pressure clockwise will seat the valve.

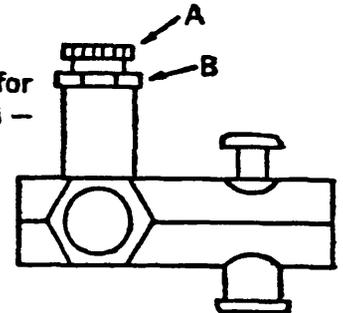


Figure No. 1
(Manifold with relief valve)

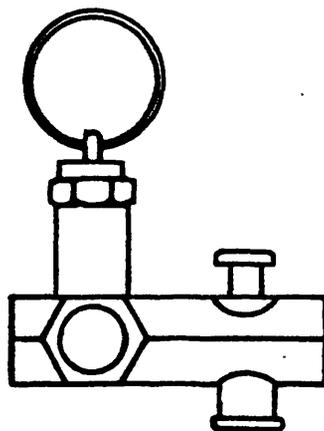


Figure No. 3
(Manifold with replacement relief valve)

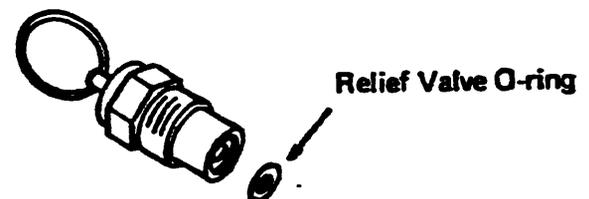


Figure No. 2
(Replacement relief valve)

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FIELD SAFETY PROGRAM

GAS UNLOADER

FIELD INSTALLATION INSTRUCTIONS

SUBJECT: Gas Unloader Adjustments

FOR: Gas Model 34G-14 Air Compressors

Another step in completing the FSP field repair is to lower the gas unloader pop off to 100 PSI. To do this refer to figure no. 1 and follow these simple instructions.

1. Locknut "A" must be loosened by turning counter clockwise.
2. During runup turn "B" counter clockwise to lower pressure until 100 PSI pop off is obtained. Several runups may be necessary to obtain the proper pressure).
3. After proper pressure is obtained, locknut "A" must be retightened.

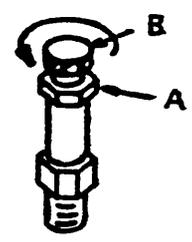


Figure No. 1

SUBJECT: Gas Unloader Adjustments

FOR: Gas Model Air Compressors 36GU-13, 44GU-15, 64GU-22, 84GU-22, 104GU-22, and 112GU-22

Unloader adjustment is necessary to all gas field repairs. Units equipped with an unloader such as the one in figure No. 2 must be adjusted in the following manner

1. Loosen locknut "A" by turning counter clockwise.
2. Run unit and set kickout pressure to 100 PSI maximum by turning adjusting screw "B" counter clockwise to decrease pressure, or clockwise to increase pressure. One or more trials may be necessary to accomplish desired setting.
3. After 100 PSI is obtained tighten locknut "A" by turning clockwise and at the same time hold locknut "B" with a wrench so the pressure setting is not disturbed.

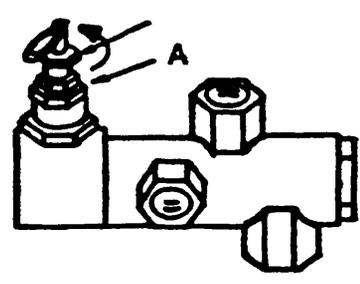


Figure No. 2

ADJUSTMENTS IN FIGURE 1 AND FIGURE 2 ARE ESSENTIAL FOR PROPER OPERATION AFTER FIELD REPAIR KIT IS INSTALLED.

Final machine checks such as proper operation, proper belt alignment and checking for air leaks should be the final step in completing field repair.

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FIELD SAFETY PROGRAM

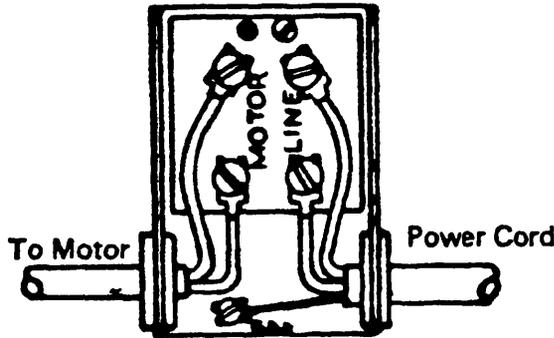
PRESSURE SWITCH

FIELD INSTALLATION INSTRUCTIONS

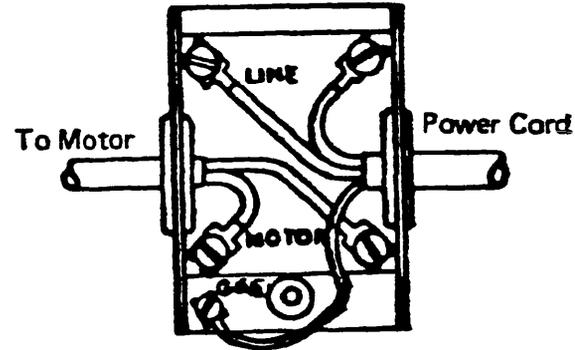
SUBJECT: Pressure Switch Wiring

FOR: Electric Model Air Compressors

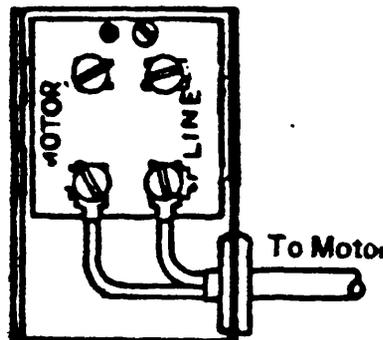
Pressure Switches illustrated below show proper wiring procedure for Sanborn Manufacturing Air Compressors. These wiring illustrations must be followed for proper operation of the pressure switch and air compressor.



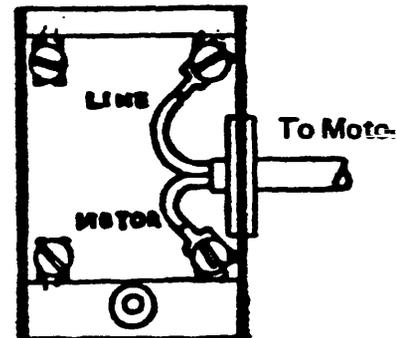
FURNAS
Pre Dial-O-Matic
Twin Cylinder 1, 1-1/2, 2, & 3 H.P.



PENN
Pre Dial-O-Matic
Single Cylinder 1/2, 3/4 & 1 H.P.



FURNAS
Dial-O-Matic
Twin Cylinder 1, 1-1/2, 2 & 3 H.P.

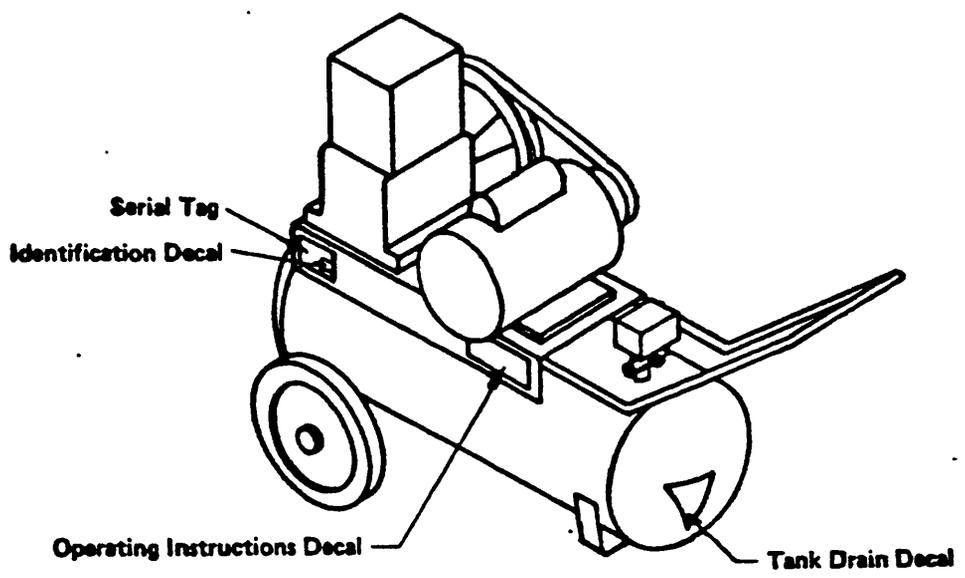


PENN
Dial-O-Matic
Single Cylinder 1/2, 3/4 & 1 H.P.

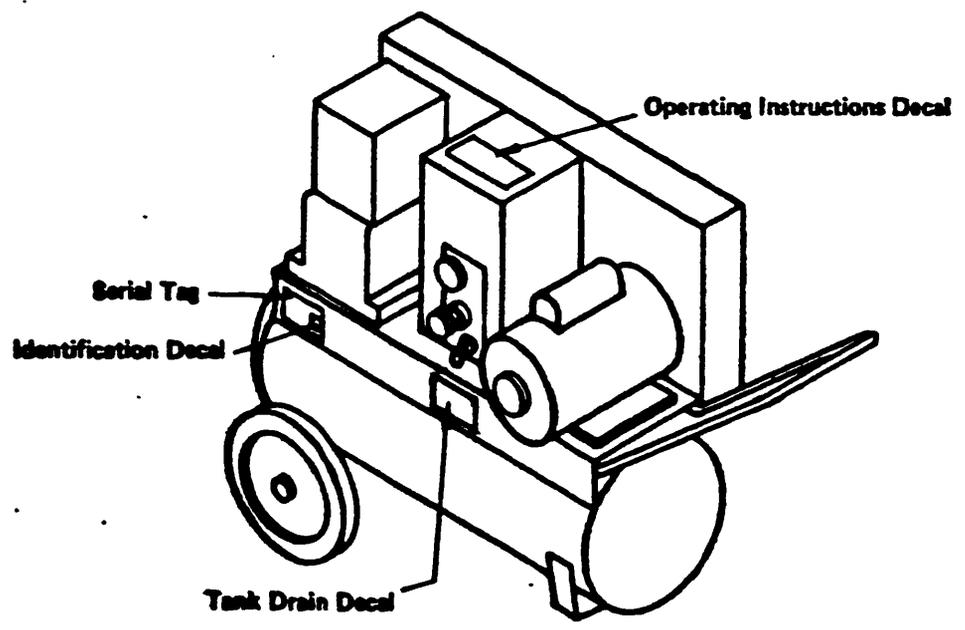
NOTE: Switches illustrated indicate wiring for Pre Dial-O-Matic units ranging from 1/2 to 3 H.P. Electric Models.

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FIELD DECAL PLACEMENT PRE DIAL-O-MATIC ELECTRIC

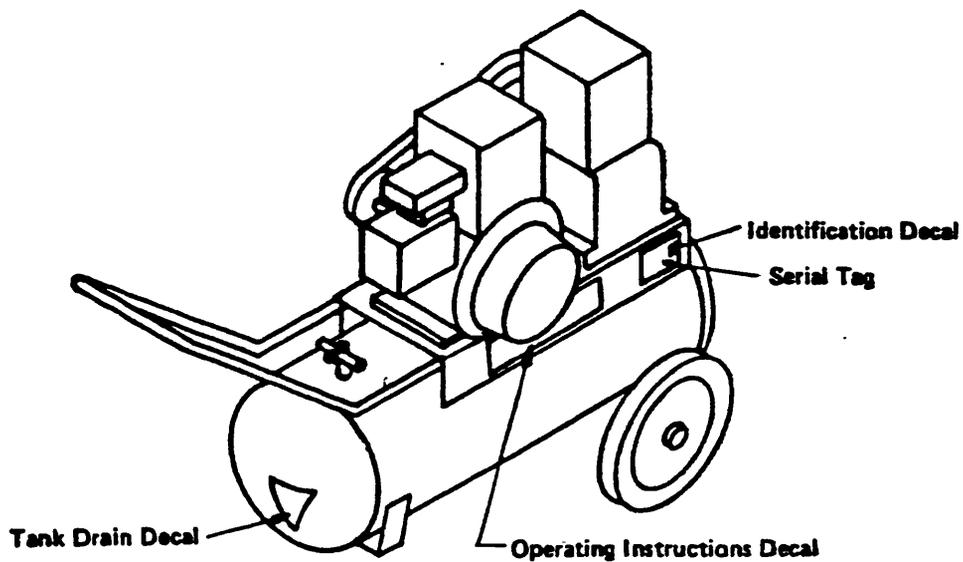


FIELD DECAL PLACEMENT DIAL-O-MATIC ELECTRIC

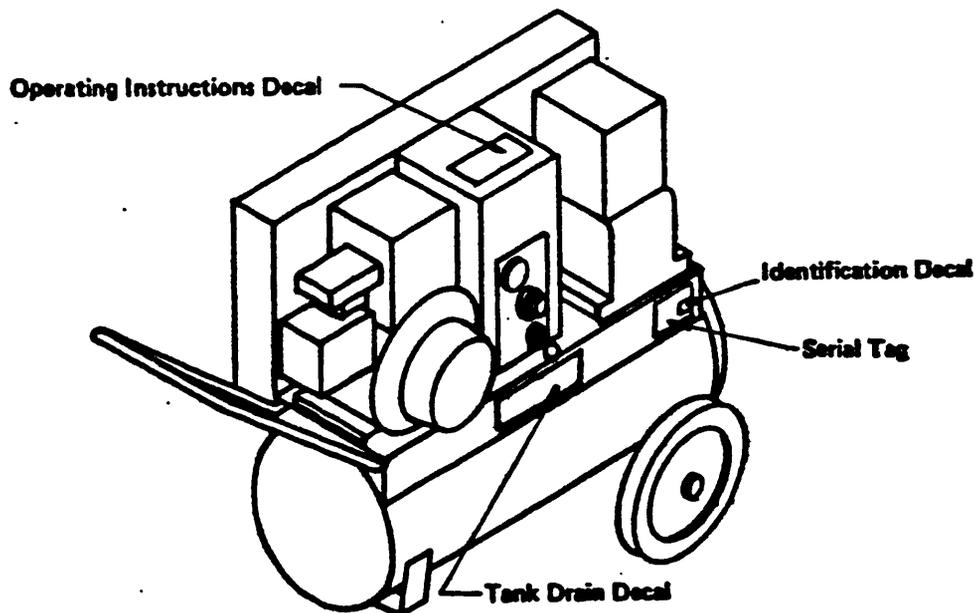


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FIELD DECAL PLACEMENT PRE DIAL-O-MATIC GAS



FIELD DECAL PLACEMENT DIAL-O-MATIC GAS



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SANBORN MANUFACTURING COMPANY, INC.
P.O. Box 206 - 118 West Rock Street
Springfield, Minnesota 56087
Phone: (507)723-6211

Dear Customer:

Thank you for contacting us so that we could conduct a safety check of your air compressor.

IMPORTANT NOTICE

Do NOT attempt to remove, modify, or otherwise tamper with either the safety valve or the pressure switch. Both have been factory set and if you tamper with the parts, you may create an unsafe condition.

If you know of any friends, neighbors, or relatives that have an air compressor which has not been safety checked, contact the address listed below or call the toll free number.

SANBORN MANUFACTURING COMPANY, INC.
118 West Rock Street
Springfield, Minnesota 56087

In Minnesota call: 800-722-9363
Extension 223 or 261
Nationally call: 800-533-0365
Extension 223 or 261

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<p align="center">FIELD SAFETY PROGRAM (FSP)</p> <p align="center">Kit No. 165-0027 DIAL-O-MATIC ELECTRIC MODELS Single Cylinder 1/2, 3/4 and 1 H.P. Units</p> <p align="center">Sanborn Manufacturing Company, Inc. 118 West Rock Street Springfield, MN 56087</p>	<p align="center">KIT NO. 165-0027 ELECTRIC DIAL-O-MATIC Single Cylinder 1/2, 3/4, and 1 H.P. Models</p> <p align="center">CONTENTS</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Description</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>034-0022</td> <td>Pressure Switch</td> <td>1</td> </tr> <tr> <td>136-0019</td> <td>Relief Valve</td> <td>1</td> </tr> <tr> <td>098-0098</td> <td>Tank Drain Decal</td> <td>1</td> </tr> <tr> <td>098-0303</td> <td>Operating Instructions Decal</td> <td>1</td> </tr> <tr> <td>098-0310</td> <td>Identification Decal</td> <td>1</td> </tr> <tr> <td></td> <td>Service Instructions</td> <td>1</td> </tr> </tbody> </table>	Part No.	Description	Qty.	034-0022	Pressure Switch	1	136-0019	Relief Valve	1	098-0098	Tank Drain Decal	1	098-0303	Operating Instructions Decal	1	098-0310	Identification Decal	1		Service Instructions	1
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<p align="center">FIELD SAFETY PROGRAM (FSP)</p> <p align="center">Kit No. 165-0028 PRE DIAL-O-MATIC ELECTRIC MODELS Single Cylinder 1/2, 3/4 and 1 H.P. Units</p> <p align="center">Sanborn Manufacturing Company, Inc. 118 West Rock Street Springfield, MN 56087</p>	<p align="center">KIT NO. 165-0028 ELECTRIC PRE DIAL-O-MATIC Single Cylinder 1/2, 3/4, and 1 H.P. Models</p> <p align="center">CONTENTS</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Description</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>034-0022</td> <td>Pressure Switch</td> <td>1</td> </tr> <tr> <td>136-0021</td> <td>Relief Valve</td> <td>1</td> </tr> <tr> <td>098-0238</td> <td>Tank Drain Decal</td> <td>1</td> </tr> <tr> <td>098-0295</td> <td>Operating Instructions Decal</td> <td>1</td> </tr> <tr> <td>098-0310</td> <td>Identification Decal</td> <td>1</td> </tr> <tr> <td></td> <td>Service Instructions</td> <td>1</td> </tr> </tbody> </table>	Part No.	Description	Qty.	034-0022	Pressure Switch	1	136-0021	Relief Valve	1	098-0238	Tank Drain Decal	1	098-0295	Operating Instructions Decal	1	098-0310	Identification Decal	1		Service Instructions	1
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<p align="center">FIELD SAFETY PROGRAM (FSP)</p> <p align="center">Kit No. 165-0029 DIAL-O-MATIC ELECTRIC MODELS Twin Cylinder 1, 1-1/2, 2 and 3 H.P. Units</p> <p align="center">Sanborn Manufacturing Company, Inc. 118 West Rock Street Springfield, MN 56087</p>	<p align="center">KIT NO. 165-0029 ELECTRIC DIAL-O-MATIC Twin Cylinder 1, 1-1/2, 2, and 3 H.P. Models</p> <p align="center">CONTENTS</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Description</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>034-0030</td> <td>Pressure Switch</td> <td>1</td> </tr> <tr> <td>136-0019</td> <td>Relief Valve</td> <td>1</td> </tr> <tr> <td>098-0098</td> <td>Tank Drain Decal</td> <td>1</td> </tr> <tr> <td>098-0303</td> <td>Operating Instructions Decal</td> <td>1</td> </tr> <tr> <td>098-0310</td> <td>Identification Decal</td> <td>1</td> </tr> <tr> <td></td> <td>Service Instructions</td> <td>1</td> </tr> </tbody> </table>	Part No.	Description	Qty.	034-0030	Pressure Switch	1	136-0019	Relief Valve	1	098-0098	Tank Drain Decal	1	098-0303	Operating Instructions Decal	1	098-0310	Identification Decal	1		Service Instructions	1
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<p align="center">FIELD SAFETY PROGRAM (FSP)</p> <p align="center">Kit No. 165-0030 PRE DIAL-O-MATIC ELECTRIC MODELS Twin Cylinder 1, 1-1/2, 2 and 3 H.P. Units</p> <p align="center">Sanborn Manufacturing Company, Inc. 118 West Rock Street Springfield, MN 56087</p>	<p align="center">KIT NO. 165-0030 ELECTRIC PRE DIAL-O-MATIC Twin Cylinder 1, 1-1/2, 2, and 3 H.P. Models</p> <p align="center">CONTENTS</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Description</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>034-0030</td> <td>Pressure Switch</td> <td>1</td> </tr> <tr> <td>136-0021</td> <td>Relief Valve</td> <td>1</td> </tr> <tr> <td>098-0238</td> <td>Tank Drain Decal</td> <td>1</td> </tr> <tr> <td>098-0295</td> <td>Operating Instructions Decal</td> <td>1</td> </tr> <tr> <td>098-0310</td> <td>Identification Decal</td> <td>1</td> </tr> <tr> <td></td> <td>Service Instructions</td> <td>1</td> </tr> </tbody> </table>	Part No.	Description	Qty.	034-0030	Pressure Switch	1	136-0021	Relief Valve	1	098-0238	Tank Drain Decal	1	098-0295	Operating Instructions Decal	1	098-0310	Identification Decal	1		Service Instructions	1
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<p align="center">FIELD SAFETY PROGRAM (FSP)</p> <p align="center">Kit No. 165-0031 PRE DIAL-O-MATIC GAS MODELS</p> <p align="center">Sanborn Manufacturing Company, Inc. 118 West Rock Street Springfield, MN 56087</p>	<p align="center">KIT NO. 165-0031 GAS PRE DIAL-O-MATIC 3 & 5 H.P. Models</p> <p align="center">CONTENTS</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Description</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>136-0021</td> <td>Relief Valve</td> <td>1</td> </tr> <tr> <td>098-0238</td> <td>Tank Drain Decal</td> <td>1</td> </tr> <tr> <td>098-0296</td> <td>Operating Instructions Decal</td> <td>1</td> </tr> <tr> <td>098-0310</td> <td>Identification Decal</td> <td>1</td> </tr> <tr> <td></td> <td>Service Instructions</td> <td>1</td> </tr> </tbody> </table>	Part No.	Description	Qty.	136-0021	Relief Valve	1	098-0238	Tank Drain Decal	1	098-0296	Operating Instructions Decal	1	098-0310	Identification Decal	1		Service Instructions	1
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<p align="center">FIELD SAFETY PROGRAM (FSP)</p> <p align="center">Kit No. 165-0032 DIAL-O-MATIC GAS MODELS</p> <p align="center">Sanborn Manufacturing Company, Inc. 118 West Rock Street Springfield, MN 56087</p>	<p align="center">KIT NO. 165-0032 GAS DIAL-O-MATIC 3 & 5 H.P. Models</p> <p align="center">CONTENTS</p> <table border="1"> <thead> <tr> <th>Part No.</th> <th>Description</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>136-0019</td> <td>Relief Valve</td> <td>1</td> </tr> <tr> <td>098-0098</td> <td>Tank Drain Decal</td> <td>1</td> </tr> <tr> <td>098-0296</td> <td>Operating Instructions Decal</td> <td>1</td> </tr> <tr> <td>098-0310</td> <td>Identification Decal</td> <td>1</td> </tr> <tr> <td></td> <td>Service Instructions</td> <td>1</td> </tr> </tbody> </table>	Part No.	Description	Qty.	136-0019	Relief Valve	1	098-0098	Tank Drain Decal	1	098-0296	Operating Instructions Decal	1	098-0310	Identification Decal	1		Service Instructions	1
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**MODEL NUMBER
CROSS REFERENCE
TO
FSP REPAIR KITS**

MODEL NUMBER	KIT NUMBER
21A50-12 28A50-12 36A50-13 36A75-20 34A50-14 44A50-14 44A75-22	165-0028 Pre D-O-M Single
36GU-13 36GU-22 82GU-22 44GU-15 44GU-22 84GU-22	165-0031 Pre D-O-M Gas
82A100-22 84A100-22 104A150-22	165-0030 Pre D-O-M Twin
34A50-10 44A75-15	165-0027 D-O-M Single
64A100-15 64A100-22 84A100-22 104A200-22 112A300-22 112A300-30NC	165-0029 D-O-M Twin
84GU-22 112GU-22	165-0032 D-O-M Gas

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FIELD SAFETY PROGRAM SERIAL NUMBER SUMMARY.

MODEL	1972	1973	1974	1975	1976	1977	1978
34A50-10	11072 122072	11073 122073	11074 122074	11075 32075 10000 15400	15401 23300	23301 31499	31500 37203
34A50-14	11072 122072	11073 72073 10000 13600	13601 19600	19601			
44A50-14	11072 122072	11073 122073	11074 122074	11075 41075 10000 11200	11201 13600	13601 16002	16003 17603
44A50-15	11072 122072	11073 41083 10000 11800	11801 13800	13801			
44A75-15	11072 122072	11073 32073 10000 11800	13001 15600	15601 20000	20001 25100	25101 29800	29801 33603
44A75-22	11072 122072	11073 32073 10000 13000	13001 15800	15801			
44A100-22	11072 122072	11073 122073	11074 122074	11075 41075 10000 10600	10601 11400	11401 13201	13202 14201
64A100-15	11072 122072	11073 122073	11074 122074	11075 41075 10000 11200	11201 13000	13001 15002	15003 16403
64A100-22	11072 122072	11073 122073	11074 122074	11075 32075 10000 11200	11201 12200	12201 12800	12801 13800
84A100-15	11072 122072	11073 102073 10000 10200	10201 11400	11401			
84A100-22	11072 122072	11073 31073 10000 13400	13401 16600	16601 18000 12201 13000	13001 16400	16401 20199	20200 23003
84A150-22	11072 122072	11073 122073	11074 122074	11075 51075 10000 10400	10401 11200	11201 12000	12001 12995

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FIELD SAFETY PROGRAM SERIAL NUMBER SUMMARY

MODEL	1972	1973	1974	1975	1976	1977	1978
104A200-22	11072 122072	11073 122073	11074 122074	11075 42075 10000 10600	10401 12600	11201 15501	12001 17467
112A300-22	11072 122072	11073 122073	11074 122074	11075 61075 10000 10600	10201 10800	10801 12199	12200 12799
34G-14	11072 122072	11073 122073	11074 122074	11075 122075	10000 12094	10295 10725	10726 11200
44GU-15	11072 122072	11073 122073	11074 122074	11075 122075 10000 10200	10201 10030	10031 10427	10428 10800
64GU-22	11072 122072	11073 122073	11074 122074	11075 122075 10001 10200	10201 10259	10001 10258	10259 10600
84GU-22	11072 122072	11073 122073	11074 122074	11075 102075 10001 10200	10201 11093	11094 11856	11857 12399
104GU-22	11072 122072	11073 122073	11074 122074	11075 122075 10001 10027	10028 10394	10395 11072	11073 11800
21A50-12	11072 122072						
28A50-12	11072 122072						
36A50-13	11072 122072						
36A75-20	11072 122072						
44A100-14					10000 10099	10100 12203	12204 14000

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IMPORTANT — READ CAREFULLY!

Before operating—note the helpful hints listed below. These steps will benefit you with more trouble-free efficient service.

* THE CHECK VALVE IS A VERY IMPORTANT PART OF YOUR AIR COMPRESSOR'S OPERATION - REFER TO YOUR OPERATOR'S MANUAL FOR FURTHER DETAILS AND INSTRUCTIONS (PERIODIC INSPECTION AND/OR CLEANING IS BENEFICIAL).

* Before using your new air compressor, run it for 15-30 minutes under no load to lubricate pistons and bearings in order to break in properly.

* AFTER EACH USAGE - UNPLUG UNIT AND PULL RING ON TANK DRAIN/SAFETY VALVE (PART NO. 503D) TO RELEASE ANY MOISTURE WHICH MAY ACCUMULATE IN THE TANK.

* Do not use unit in immediate area while paint spraying or in dirty dusty conditions.

* Clean or replace air intake filter as needed. A dirty filter will reduce the efficiency of your compressor.

* Check compressor oil level frequently. Never run unit when oil level is below refill mark on dipstick. Fill compressor crankcase with SAE 20W or SAE 10W oil under winter type conditions.

* Unplug unit and check regularly to insure all bolts, V-belt, compressor and motor pulley set screws are tight. Excessive noise may be a result of a loose set screw or bolt.

* If machine starts lugging-lights dim-cuts out before obtaining desired pressure-will not kick in on re-cycle-or blows fuse/circuit breaker-check that you have an adequate voltage supply. Low voltage can cause motor to burn out.

* Keep extension cord as short as possible. Use a longer air hose rather than an extension cord. See back-side of instruction manual for recommended wire sizes.

* WHEN UNIT IS NOT IN USE, ALWAYS REMOVE PLUG FROM OUTLET.

* REFER TO YOUR OPERATOR'S MANUAL (BACK-SIDE) FOR ADDITIONAL TROUBLE-SHOOTING SUGGESTIONS.

098-0303



WARNING



PREVENT TANK CORROSION

After each usage, pull ring on safety valve/tank drain, to release moisture in tank.

Failure to follow this warning could result in destruction of the tank, personal injury, and/or property damage.

All warranties are void if the above cautionary instructions are not followed.

098-0098

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M7

OPERATING INSTRUCTIONS

CAUTION! To Prevent Accidental Starting, Always Re-
move Spark Plug From Engine Before Making Repair.

Before operating, read these helpful hints listed below. These steps will benefit you with
recommended operating practices and more trouble-free, efficient service.

1. **TO AVOID POSSIBILITY OF PERSONAL INJURY OR PROPERTY DAMAGE -
PAIR THE AIR RECEIVER IN ANY WAY. SUCH ALTERATIONS WILL VOID ALL
WARRANTIES.**
2. Drain moisture from tank daily. Also **▲** Warning Label located on end of tank!
operating properly. Put the safety relief valve ring to insure that it is free of obstructions and
DO NOT operate unit without tank guard.
3. DO NOT run compressor in an enclosed area. Exhaust gases contain carbon monoxide,
a deadly poison.
4. **DANGER:** Gasoline vapor is highly flammable! Refuel outdoors, preferably, or in a
well ventilated area.
Do not use this unit in immediate area while painting spraying or in dirty, dusty conditions.
Check compressor oil and engine level frequently. NEVER run unit low on oil.
Refer to your operating and maintenance manual for additional pertinent information
and trouble-shooting suggestions.

File

October 17, 1984

ASSIGNMENT

Subject: Pressure Relief Valve

Sanborn Mfg. Co.
Springfield, MN

Advanced Diecasting
Milwaukee, WI

An inspection should be made at Advanced Diecasting covering the discussion that took place with individuals at Sanborn Mfg. Co. (see attached Page 2, EIR 9-21-84, Sanborn Mfg. Co.). What was the defect theory that was discussed and what is Advanced's opinion. It would appear that they did not agree with it.

In addition, has Advanced Diecasting received any complaints from other purchasers which could be related to the Sanborn problem.

Milton J. Schulz
Deputy Director
MIDWESTERN REGIONAL OFFICE

cc: CACA/Betty Fees

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CONSUMER PRODUCT INCIDENT REPORT

1. Name of Respondent **LENN Lenard Turner** 2. Telephone No. (Home) **(503) 394-2949** (Work) _____

3. Street Address **41133 Shimsnek Ridge Rd.** 4. City, State, Zip Code **Scio, OR 97374**

5. Give details of accident, injury, or illness. Describe how incident occurred. (Use reverse side if necessary.)
The complainant reported that he purchased a Sanborn brand air compressor new at the Albany, OR Pay-N-Pak store approximately two weeks ago. He said that he received a copy of the Emmons County Record newspaper from his former hometown in North Dakota. He said that the 8/29/84 newspaper listed a recall of Sanborn compressors manufactured between 1972 and 1978. He said that he checked and his unit was subject to the recall. He said that he called the manufacturer's toll free number and confirmed that his unit was under the recall. He said that he was informed by Sanborn that they did not extend the recall to the West Coast. He said that he has not had problems with his compressor, but the recall involves a defective pressure relief valve which could cause the compressor to explode.

6. If injury or illness: Victim's Name _____ Relationship _____
 Age _____ Sex _____ Date _____ Type Injury _____
 Body Part Involved _____ Treatment _____

7. Description of Product **Portable Air Compressor** *file* 8. Was the product:
 Damaged before incident? Yes No
 Repaired before incident? Yes No
 Repaired after incident? Yes No

9. Brand Name **Sanborn** 10. Identifying Numbers, Letters, etc. **Mod: 44A75-10 Ser: 31530**

11. Manufacturer's Name and Address **Sanborn Mfg. Co. 118 W. Rock St. Springfield, MN 56087** 12. Dealer's Name and Address **Pay-N-Pak Albany, OR**

13. How product acquired? Purchased New Second Hand Other _____ 14. Age of Product **2 weeks**

15. Is product available for inspection? Yes No Other _____ 16. Does product have warning labels or instructions? Yes No
 Are they available? Yes No

17. Have you contacted the manufacturer? Yes No
 If not, do you plan to contact them? Yes No 18. Do you object to the use of your name? Yes No

FOR ADMINISTRATIVE USE ONLY

19. Receiving Office **PTL** 20. Date Received **9-7-84** 21. Received by **Burchyaki** 22. Reporting Office **PTL**

23. Source of Report Letter Phone Visit Other _____ 24. Document No. **Y400108**

25. Follow-Up Action **deferred. refer to home region,** 26. Product Code(s)
 A. _____
 B. _____

27. *14/6*

28. Distribution **0-EPDS cc: WESC, [redacted] CARM** 29. Endorser's Name/Title **AFLinberg, DRD**

SECTION 15 INVESTIGATION STATUS SHEET

File

Investigation # 84M130

Priority High

TO: Corrective Actions Division, C&A

FROM: MWRD Regional Office

DATE: 10/11/84

IDI#: _____ Other Lead: Complaint

Firm and Product: Samborn Mfg. Co., Springfield, MN.
Air compressors

Problem: Faulty pressure relief valves & pressure switches

No Follow-up Rationale: .

Regional Office Plans for Follow-up Investigation

Timetable

Establishment Inspection

DATE: Sept. 15, 1984

Other Investigation

Other IDI's

Sample Analysis

Other
Explain

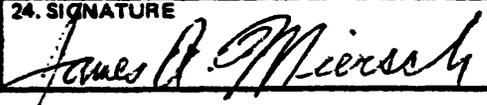
Date Regional Office Summary and Recommendation will be Submitted Oct. 20, 1984

Assistance Needed from CACA/Comments

*cc: Factory File
Control File*

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INSPECTION-~~INVESTIGATION~~ COVERSHEET

1. AREA OFFICE TWN-RP		2. OPERATION Insp. <u>X</u> Inv. _____		3. DATE 9-21--84		4. REPORT NO.			
5. ESTABLISHMENT NAME Sanborn Manufacturing Co.					6. FIRM IDENTIFICATION NO.				
7. ESTABLISHMENT ADDRESS 118 W. Rock St. Springfield, Mn. 56087				8. RELATED FIRMS					
9. PRODUCTS INSPECTED Air Compressors				10. OTHER REGULATED PRODUCTS ventilating equipment					
11. ESTAB. TYPE mfg.		12. ANN. SALES		a. PRODUCTS INSPECTED \$ 45,000,000 Units _____		b. OTHER REG. PRODS. \$ 5,000,000 Units _____		c. TOTAL (Inc. non-reg.) \$ 50,000,000	
13. I.S. BUSINESS Rec. _____ % Sold _____ %			14. SAMPLES COLLECTED none			15. PROJECT 95163		16. HOURS 12	
17. REASON FOR INSPECT./INVEST.-DOC. REF. F/U to a complaint that the firm was conducting a partial recall of air compressors.									
18. EMPLOYEE'S NAME John F. Rabusch				19. TITLE Investigator			20. SIGNATURE 		
21. ENDORSEMENT <p>This firm was inspected as follow-up to a consumer complaint that the firm was conducting a recall of their air compressors to replace a defective pressure relief valve.</p> <p>The inspection revealed that the firm is conducting a "field safety program" to replace pressure relief valves and pressure limiting switches on air compressors made between 1-1-72 and 8-31-78. Mr. Jerome B. Pederson, Attorney, stated that the firm believes that the air compressors being recalled are not consumer products under the CPSA and that the units are intended for farm use and light industrial use. The firm had one model air compressor that was intended for consumer use called the Air Wagon, Model 19M33-2, but this unit had been discontinued due to lack of sales in September 1983. Mr. Pederson explained that the firm had decided to see how their air compressors were holding up in the fall of 1982, so they placed ads in newspapers offering to replace used units with new units. After examining these units they found that the valves were not functioning properly and they decided to implement the "field safety program". This program began in May 1983 and continues now. The firm has received eighteen claims, eleven of which involve personal injury. Most have been received in the last few years.</p> <p>F/U; MWRO HAC review con't.</p>									
22. ENDORSER'S NAME James A. Miersch				23. TITLE SPSI			24. SIGNATURE 		
25. ENDORSEMENT DATE 10-11-84				26. DISTRIBUTION 0=MWRO (circled) cc=CACA, D. Thome cc=TWC-7P					

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Management upon advice of their attorney, refused to provide any of the information concerning these eighteen claims. The firm also refused to provide a copy of the counter posters, a copy of the newspaper advertisements, a listing of the newspapers where the ads were placed, a complete listing of dealers involved in the "field safety program", dates that Sanborn was notified of the claims, and current status of the claims.

According to Mr. ^{William} ~~Needman~~ Besse, President the firm has repaired 300 units and the dealers have repaired 1,255 air compressors. The firm made and distributed 170,000 air compressors between 1-1-72 and 8-31-78.

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EIR 9-21-84 JFR

Sanborn Manufacturing Co.
118 West Rock Street
Springfield, MN 56087

SUMMARY

This inspection was conducted as follow-up to a consumer complaint that the firm was conducting a recall for air compressors to replace a defective pressure relief valve. The complainant lives in Oregon and learned of the recall from an ad in his former hometown newspaper in North Dakota. When he contacted the company he was informed that the recall did not extend to the west coast.

Inspection revealed that this firm is conducting a "Field Safety Program" to replace pressure relief valves and pressure limiting switches on air compressors that they manufactured between January 1, 1972 and August 31, 1978. The field safety program has been limited to areas where distributors have repair facilities.

STRUCTURE AND TYPE OF BUSINESS

This firm is a Minnesota corporation. The firm manufactures air compressors and ventilating equipment. They also distribute air compressor accessories and air tools.

INDIVIDUAL RESPONSIBILITY

Credentials were shown and a notice of inspection was presented to Mr. ~~Woodman~~ Besse, President of Sanborn Manufacturing Company. Also present during the inspection were Jerry L. Ramsbacher, Vice President of Engineering and Jerome B. Pederson, Attorney. These gentlemen provided all of the information contained in this report.

DISCUSSION WITH THE FIRM

At the start of the inspection Mr. Pederson the firm's attorney stated that it was their belief that the air compressors manufactured by Sanborn Manufacturing Company, with the exception of their air wagon, Model 19M33-2 1/3 horsepower, 80 PSI, air compressor were not consumer products and were not subject to the Consumer Product Safety Act. He stated that the air wagon had been discontinued on September 1, 1983 due to lack of sales. He stressed that they had never received a report of a failure associated with this unit. He stated that other air compressor units were intended for farm use or light industrial use and they were mainly marketed through farm and ranch supply outlets.

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Sanborn Manufacturing Co.
118 West Rock Street
Springfield, MN 56087

Mr. Bessee stated that in the fall of 1982 the firm decided to find out how their air compressors were holding up in use. They placed ads in several rural newspapers in the Midwest offering to exchange a newer air compressor for a used air compressor. He stated that they gathered several hundred units. All of these units were examined individually and fifty to sixty units were selected for a more thorough testing. Most of these units had been manufactured in the mid-seventies.

Mr. Besse stated that they learned several things in this testing. They noted varying degrees of corrosion in the pressure tanks. They attributed this corrosion to failure to drain the tanks regularly. They found pressure ^{low pressure} leading switches that failed to function properly, but they were unable to determine a cause for the failure of these pressure switches. They also found pressure relief valves that failed to function properly. Mr. Besse stated that some of these pressure relief valves had been improperly adjusted by the compressor users. Mr. Besse also stated that they had developed a defects theory on the pressure relief valves which they had discussed with Advanced Diecasting, Milwaukee, Wisconsin who is manufacturer of the valve. Mr. Besse stated that Advanced did not agree with their defect theory and had told them that the valve was also used for other air compressor manufacturers without any problems. From advice with Mr. Pederson, Mr. Besse refused to discuss the defect theory.

Based on what they learned in the field testing program, Sanborn Manufacturing Company decided to conduct a "field safety program" covering all their compressors manufactured between January 1, 1972 and August 31, 1978. They decided to replace the pressure relief valve with a valve that they now manufacture. This valve is the same design as the valves manufactured by Advance Diecasting with the only modification being that Sanborn Manufacturing pre-sets the valve to the desired setting and then pins it so that it can not be adjusted. The firm is also replacing the pressure limiting switch and placing safety recalls on the returned units.

FIELD SAFETY PROGRAM

Mr. Besse stated that because of the type of the repair needed on the air compressors and the lack of complete distribution records, Sanborn Manufacturing decided to limit the field safety program to larger distributors that maintained a repair facility at their stores. Sanborn then assembled a training team to visit the distributors and explain the field safety program.

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The program consists of a printed counter poster that explains the repair program to the customer and warns that a faulty pressure release valve presents a hazard. It also advises the customers not to use the compressor until the repair has been made. The dealer is also furnished with advertising copy, with the same message and is instructed to place the ad in local newspapers in his market area. The counter poster has to be displayed for one year and the newspaper advertisement is to be repeated throughout the year at various intervals. Sanborn is providing the dealers with replacement parts, reimbursing them for the advertisement costs, and paying them for labor costs to repair the air compressors.

Training of the dealers and placement of newspaper advertisements began in May of 1983 and continues at this time.

To date the dealers have repaired 1,255 air compressors and Sanborn Manufacturing Company has repaired 300 units. Between January 1, 1972 and August 31, 1978 the firm manufactured and distributed approximately (170,000) air compressors.

Mr. Besse stated that the first dealer trained was Quality Stores North Muskegon, Michigan. This dealer operates stores in Michigan, Indiana, and Ohio. The second dealer trained was Gebo Distributing, Plainview, Texas, which has stores in Texas and Oklahoma. He also mentioned Janes Supply, Janesville, Wisconsin and Fleet Farm also in Wisconsin as currently participating in the program. Mr. Besse stated that the field safety program will run for at least another year as there are a few dealers who have not started the program. Mr. Besse stated that it would be difficult to estimate what the expected life of an air compressor would be and that movements and use patterns would vary among users. He stated that he believes most compressors are discarded or retired when the owner develops a need for a larger more powerful compressor. He also stated that for an explosion to occur, several factors had to be present with the most critical one being corrosion of the air tank. He stated the tanks were designed to withstand more than five times the ^{rated} ~~allotted~~ pressure and in their experience, when explosions had occurred in the past the fracture of the metal had not occurred at a welded seam, but had always occurred at a point weakened by corrosion. He also said that the pressure limiting switch and the pressure relief valve would also have to fail or be inoperable at the same time.

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PROPERTY DAMAGE AND PERSONAL INJURY CLAIMS

Mr. Besse stated that in his firm's twenty one year history they have referred eighteen claims to their insurance carrier, eleven of these claims included personal injury. He stated that the majority of these claims were received in the past few years.

REFUSALS

As stated earlier in this report Mr. Jerome Pederson the firm's attorney made the claim that air compressors manufactured by Sanborn Manufacturing Company were not consumer products under the Consumer Product Safety Act. I told Mr. Pederson that I did not think the Commission would agree with that interpretation. Mr. Pederson then expressed concern that the information provided to the commission might be released under the Freedom Of Information Act. Mr Pederson stated that he was aware that they could claim exemptions under the Freedom Of Information Act and that under 6-B the firm would be notified prior to any release of information. We then discussed the manufacturers obligation to report under Section 15 of the Consumer Product Safety Act. Following this discussion Mr. Pederson advised Sanborn Manufacturing Company not to provide the following information at this time.

A copy of the counter posters provided to the dealers.

A copy of the newspaper advertisement supplied to the dealers.

A list of the newspapers where the advertisements were placed and the number of times the advertisements were run.

A complete list of the dealers involved in the field safety program and those that will be involved at a later date.

A copy of the property damage or personal injury claims forwarded to their insurance carrier, to include for each claim the age and model number of the air compressor involved, where it was purchased, the date of the incident, the dates and the dates Sanborn Manufacturing Company was notified of the incident, the alleged damage or injury, and the current status of the claim.

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ATTACHMENTS

Attached as exhibits are the following:

- Exhibit 1. Sanborn Manufacturing Company catalog.
- Exhibit 2. Advertising leaflet for air wagon, Model 19M33-2.
- Exhibit 3. Instruction manual for Model 19M33-2 air wagon.
- Exhibit 4. Instruction for series 34A50 air compressor.
- Exhibit 5. Operator's manual for series 44A75 and 44A100 air compressors.
- Exhibit 6. Operator's manual for series 64A100, 64A150 and V89A200 air compressors.
- Exhibit 7. Operator's manual for series 84A100 and 84A150 air compressors.
- Exhibit 8. Operator's manual for series 104A200 air compressor.
- Exhibit 9. Operator's manual for series 112A300 air compressor.
- Exhibit 10. Operator's manual for series 400A22, 400A30NP, 400A30NV, and 400A30NH, air compressors.
- Exhibit 11. Operator's manual for series 44GU3 air compressor.
- Exhibit 12. Operator's manual for series 104GU5 air compressor.
- Exhibit 13. Operator's manual for series 143GU5 air compressor.
- Exhibit 14. Operator's manual for series 400A30AP, 400A30AV, 400A30AH, 400A60V, 400A60H, 143A400-30CP, 143A400-30CH, 143A400-60CV, 143A400-60CH, 500A60V, 500A60H, 143A500-60CV, and 143A500-60CH air compressors.
- Exhibit 15. Instructions and parts list for portable air tanks.


John F. Rabusch
Resident Investigator
Twin Cities Resident Post

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U.S. CONSUMER PRODUCT SAFETY COMMISSION

NOTICE OF INSPECTION

1. DATE	3. FROM (Area Office and Address) Consumer Product Safety Commission Federal Building & U. S. Courthouse 316 North Robert Street - Rm. 128 St. Paul, Minnesota 55101
2. TIME _____ A.M. _____ P.M.	

4. TO	A. NAME AND TITLE OF INDIVIDUAL
	B. FIRM NAME
	C. NUMBER AND STREET ADDRESS
	D. CITY, STATE AND ZIP CODE

Notice of Inspection is hereby given pursuant to:

- Flammable Fabrics Act (15 U.S.C. 1191 *et seq.*);
- Federal Trade Commission Act (15 U.S.C. 41 *et seq.*);
- Sections 16, 19 and 27 of the Consumer product Safety Act (15 U.S.C. 2065, 2068 and 2076)
- Section 704(a) of the Federal Food, Drug, and Cosmetic Act (21 U.S.C. 374(a)) [Authority for inspections in connection with the Poison Prevention Packaging Act of 1970 (15 U.S.C. 1471 *et seq.*)] and/or
- Section 11(b) of the Federal Hazardous Substances Act as Amended (15 U.S.C. 1270(b)).

Refer to the back of this form for a discussion of inspectional authority and for pertinent statutory language.

5. PURPOSES OF INSPECTION AND NATURE OF INFORMATION TO BE OBTAINED AND/OR COPIED:

The purpose of this inspection is to obtain information; to review and obtain copies of items including but not limited to records, reports, books, documents; and labeling; and to obtain samples, in order to enforce or determine compliance with the Acts administered by the Consumer Product Safety Commission.

7. SIGNATURE (Authorized CPSC Official)

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CONSUMER PRODUCT INCIDENT REPORT

1. Name of Respondent Leonard Turner	2. Telephone No. (Home) (503) 394-2949	(Work)
3. Street Address 41133 Strimrock Ridge Rd.	4. City, State, Zip Code Seilo, OR 97174	
5. Give details of accident, injury, or illness. Describe how incident occurred. (Use reverse side if necessary.) The complainant reported that he purchased a Sanborn brand air compressor new at the Albany, OR Pay-N-Pak store approximately two weeks ago. He said that he received a copy of the Emmons County Record newspaper from his former hometown in North Dakota. He said that the 8/29/84 newspaper listed a recall of Sanborn compressors manufactured between 1972 and 1978. He said that he checked and his unit was subject to the recall. He said that he called the manufacturer's toll free number and confirmed that his unit was under the recall. He said that he was informed by Sanborn that they did not extend the recall to the West. He said that he has not had problems with his compressor, but the recall is for a defective pressure relief valve which could cause the compressor to explode.		

6. If injury or illness: Victim's Name _____	Relationship _____
Age _____ Sex _____ Date _____	Type Injury _____
Part Involved _____	Treatment _____

7. Name of Product Air Compressor	8. Was the product: Damaged before incident? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Repaired before incident? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Repaired after incident? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>
9. Name and Address H.K.G. Co. 117 W. Rock St. Springfield, MA 01107	10. Identifying Numbers, Letters, etc. Model 44A75-10 Ser _____ 12. Dealer's Name and Address Pay-N-Pak Albany, OR

13. How product acquired? Purchased New <input checked="" type="checkbox"/> Second Hand <input type="checkbox"/> Other _____	14. Age of Product 2 weeks
15. Is product available for inspection? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Other _____	16. Does product have warning labels or instructions? Are they available? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>
17. Have you contacted the manufacturer? If not, do you plan to contact them? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/>	18. Do you object to the use of your name? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>

FOR ADMINISTRATIVE USE ONLY

19. Receiving Office FBI	20. Date Received 9-7-84	21. Received by Burchynski	22.
23. Method of Report Phone <input checked="" type="checkbox"/> Visit <input type="checkbox"/> Other _____			24. Date
			25. Product A B.
			27.
			29. Endorser's Name/Title 176



PORTABLE AIR COMPRESSORS



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PO

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INDUSTRIA

400A30/60 or 500A30/60

"SPACE SAVERS"



To keep up with the changing times and increasing air requirements, Sanborn has developed an economical, yet highly efficient medium-duty industrial air compressor. These units are priced to sell, and include a long list of standard features, which are ideal for air sanders, impact wrenches, air drills, and paint spraying, just to name a few.

- 30 and 60 gallon ASME air receiver, available in stationary, vertical and portable mounts.
- 4 HP and 5 HP heavy-duty capacitor start, 230 volt electric motor.
- Cast-iron twin cylinder 1-stage compressor pump.
- Totally enclosed belt guard for safe operation.
- Bleeder-type pressure switch for loadless starting.

These medium-duty industrials offer years of dependable operation and dollar saving values. Do yourself a favor on your next air compressor purchase; choose SMC, where quality is our standard.

	4 HP	4 HP	5 HP	5 HP
HORSEPOWER	4 HP	4 HP	5 HP	5 HP
NO. OF CYLINDERS	2	2	2	2
TANK SIZE (ASME)	30 GALLON	60 GALLON	30 GALLON	60 GALLON
MAXIMUM PRESSURE	150 PSI	150 PSI	150 PSI	150 PSI
CFM DISPLACEMENT	14.3	14.3	15.1	15.1
SCFM @ 40 PSI	10.7	10.7	11.4	11.4
SCFM @ 90 PSI	9.3	9.3	9.9	9.9
SHUT OFF VALVE	3/8"	3/8"	3/8"	3/8"
VOLTAGE (1 PHASE)	230 V	230 V	230 V	230 V
SHIPPING WEIGHT	200 LBS	260 LBS	215 LBS	275 LBS
CANADIAN MODEL NO.	143A400-30	143A400-60	143A500-30	143A500-60

* Above 30 gallon models available in Horizontal or Vertical Stationary and Portable mounts.

+ Above 60 gallon models available in Horizontal or Vertical Stationary mounts.

When ordering include this letter designation to indicate the type of mounting requested: P - Portable V - Vertical H - Horizontal. Model number listed above are ASME units, 400A and 500A series available ASME only.

OTHER QUALITY S.M.C. PRODUCTS:

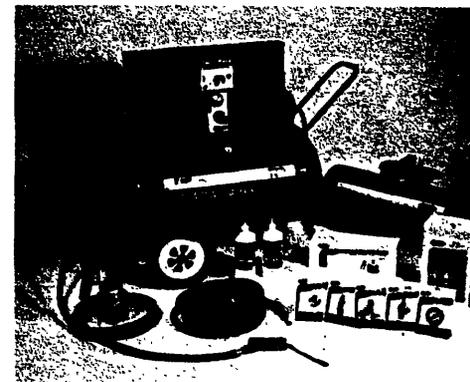
INDUSTRIAL AIR COMPRESSORS



VENTILATING FANS



AIR COMPRESSOR ACCESSORIES



Contact your SMC dealer for more information on these quality SMC products.



P. O. BOX 206 SPRINGFIELD, MINNESOTA 56087

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FROM NO. 101/2047/204